



# Operation Manual

PRODUCT NAME

CC-Link Compatible Fieldbus System

MODEL / Series / Product Number

*EX500-GMJ1 etc.*

**SMC Corporation**

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## Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution", "Warning" or "Danger". They are all important notes for safety and must be followed in addition to International standards (ISO/IEC) \*1) and other safety regulations.

- \*1) ISO 4414: Pneumatic fluid power -- General rules relating to systems
- ISO 4413: Hydraulic fluid power -- General rules relating to systems
- IEC 60204-1: Safety of machinery -- Electrical equipment of machines (Part 1: General requirements)
- ISO 10218-1992: Manipulating industrial robots -Safety.
- etc.

-  **Caution** : CAUTION indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
-  **Warning** : WARNING indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
-  **Danger** : DANGER indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

### Warning

**1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.**

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

**2. Only personnel with appropriate training should operate machinery and equipment.**

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

**3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.**

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

**4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.**

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

## **Caution**

### **The product is provided for use in manufacturing industries.**

The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.  
If anything is unclear, contact your nearest sales branch.

## **Limited warranty and Disclaimer/Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

### **Limited warranty and Disclaimer**

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered. \*2)  
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.  
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

\*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### **Compliance Requirements**

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulation of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

## Operator

- ◆ This operation manual is intended for those who have knowledge of machinery using pneumatic equipment, and have sufficient knowledge of assembly, operation and maintenance of such equipment. Only those persons are allowed to perform assembly, operation and maintenance.
- ◆ Read and understand this operation manual carefully before assembling, operating or providing maintenance to the product.

### ■ Safety Instructions

#### **Warning**

- Do not disassemble, modify (including changing the printed circuit board) or repair.  
An injury or failure can result.
- Do not operate the product outside of the specifications.  
Do not use for flammable or harmful fluids.  
Fire, malfunction, or damage to the product can result.  
Verify the specifications before use.
- Do not operate in an atmosphere containing flammable or explosive gases.  
Fire or an explosion can result.  
This product is not designed to be explosion proof.
- If using the product in an interlocking circuit:
  - Provide a double interlocking system, for example a mechanical system.
  - Check the product regularly for proper operation.Otherwise malfunction can result, causing an accident.
- The following instructions must be followed during maintenance:
  - Turn off the power supply.
  - Stop the air supply, exhaust the residual pressure and verify that the air is released before performing maintenance.Otherwise an injury can result.

#### **Caution**

- After maintenance is complete, perform appropriate functional inspections.  
Stop operation if the equipment does not function properly.  
Safety cannot be assured in the case of unexpected malfunction.
- Provide grounding to assure the safety and noise resistance of the Serial System.  
Individual grounding should be provided close to the product with a short cable.

## ■NOTE

- Follow the instructions given below when designing, selecting and handling the product.
- The instructions on design and selection (installation, wiring, environment, adjustment, operation, maintenance, etc.) described below must also be followed.
- \*Product specifications
  - The direct current power supply to combine should be UL1310 Class 2 power supply when conformity to UL is necessary.
  - The product is a  approved product only if they have a  mark on the body.
  - Use the specified voltage.  
Otherwise failure or malfunction can result.
  - Reserve a space for maintenance.  
Allow sufficient space for maintenance when designing the system.
  - Do not remove any nameplates or labels.  
This can lead to incorrect maintenance, or misreading of the operation manual, which could cause damage or malfunction to the product.  
It may also result in non-conformity to safety standards.
- Product handling
  - \*Installation
    - Do not drop, hit or apply excessive shock to the fieldbus system.  
Otherwise damage to the product can result, causing malfunction.
    - Tighten to the specified tightening torque.  
If the tightening torque is exceeded the mounting screws may be broken.  
IP65/67 protection cannot be guaranteed if the screws are not tightened to the specified torque.
    - Never mount a product in a location that will be used as a foothold.  
The product may be damaged if excessive force is applied by stepping or climbing onto it.
  - \*Wiring
    - Avoid repeatedly bending or stretching the cables, or placing heavy load on them.  
Repetitive bending stress or tensile stress can cause breakage of the cable.
    - Wire correctly.  
Incorrect wiring can break the product.
    - Do not perform wiring while the power is on.  
Otherwise damage to the fieldbus system and/or I/O device can result, causing malfunction.
    - Do not route wires and cables together with power or high voltage cables.  
Otherwise the fieldbus system and/or I/O device can malfunction due to interference of noise and surge voltage from power and high voltage cables to the signal line.  
Route the wires (piping) of the fieldbus system and/or I/O device separately from power or high voltage cables.
    - Confirm proper insulation of wiring.  
Poor insulation (interference from another circuit, poor insulation between terminals, etc.) can lead to excess voltage or current being applied to the product, causing damage.
    - Take appropriate measures against noise, such as using a noise filter, when the fieldbus system is incorporated into equipment.  
Otherwise noise can cause malfunction.
    - Separate the power line for output devices from the power line for control.  
Otherwise noise or induced surge voltage can cause malfunction.

#### \*Environment

- Select the proper type of protection according to the environment of operation.  
IP65/67 protection is achieved when the following conditions are met.
  - (1) The units are connected properly with fieldbus cable with M12 connector and power cable with M12 (M8) connector.
  - (2) Suitable mounting of each unit and manifold valve.  
If using in an environment that is exposed to water splashes, please take measures such as using a cover.  
If the product is to be used in an environment containing oils or chemicals such as coolant or cleaning solvent, even for a short time, it may be adversely affected (damage, malfunction etc.).
- Do not use the product in an environment where corrosive gases or fluids could be splashed.  
Otherwise damage to the product and malfunction can result.
- Do not use in an area where surges are generated.  
If there is equipment which generates a large amount of surge (solenoid type lifter, high frequency induction furnace, motor, etc.) close to the fieldbus system, this may cause deterioration or breakage of the internal circuit of the fieldbus system. Avoid sources of surge generation and crossed lines.
- When a surge-generating load such as a relay or solenoid is driven directly, use an fieldbus system with a built-in surge absorbing element.  
Direct drive of a load generating surge voltage can damage the fieldbus system.
- The product is CE marked, but not immune to lightning strikes. Take measures against lightning strikes in the system.
- Prevent foreign matter such as remnant of wires from entering the fieldbus system to avoid failure and malfunction.
- Mount the product in a place that is not exposed to vibration or impact.  
Otherwise failure or malfunction can result.
- Do not use the product in an environment that is exposed to temperature cycle.  
Heat cycles other than ordinary changes in temperature can adversely affect the inside of the product.
- Do not expose the product to direct sunlight.  
If using in a location directly exposed to sunlight, shade the product from the sunlight.  
Otherwise failure or malfunction can result.
- Keep within the specified ambient temperature range.  
Otherwise malfunction can result.
- Do not operate close to a heat source, or in a location exposed to radiant heat.  
Otherwise malfunction can result.

#### \*Adjustment and Operation

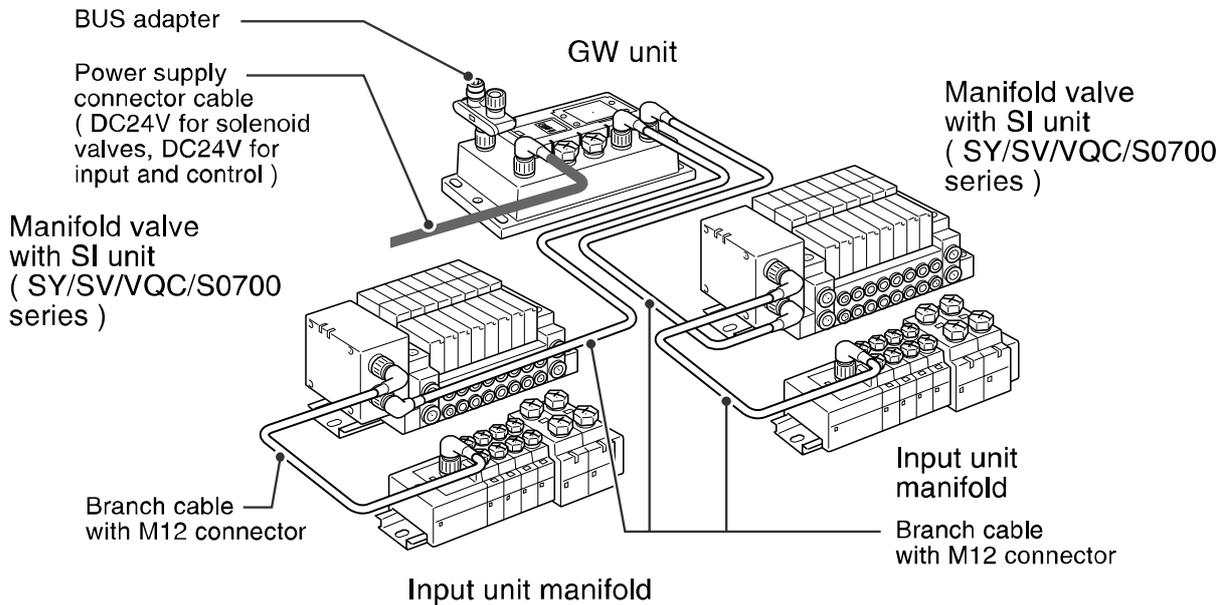
- Perform settings suitable for the operating conditions.  
Incorrect setting can cause operation failure.
- Please refer to the PLC manufacturer's manual etc. for details of programming and addresses.  
For the PLC protocol and programming refer to the relevant manufacturer's documentation.

#### \*Maintenance

- Turn off the power supply, stop the supplied air, exhaust the residual pressure and verify the release of air before performing maintenance.  
There is a risk of unexpected malfunction.
- Perform regular maintenance and inspections.  
There is a risk of unexpected malfunction.
- After maintenance is complete, perform appropriate functional inspections.  
Stop operation if the equipment does not function properly.  
Otherwise safety is not assured due to an unexpected malfunction or incorrect operation.
- Do not use solvents such as benzene, thinner etc. to clean the each unit.  
They could damage the surface of the body and erase the markings on the body.  
Use a soft cloth to remove stains.  
For heavy stains, use a cloth soaked with diluted neutral detergent and fully squeezed, then wipe up the stains again with a dry cloth.

# Product Summary

## ■ System configuration



The fieldbus system is connected to open fieldbus (CC-Link) realizes the reduced wiring and decentralized installation of I/O devices . The signals to/from fieldbus are exchanged by GW unit, and the signals to/from decentralized I/O devices are collected and delivered by GW unit.  
The maximum number of connections of manifold valve/Input unit manifold is 16/branch x 4 branches = 64 points each for output and input.

As the cables with connectors are used for all wirings among devices, the system complies with the IP65 environment.

# EX500 GW unit

## Model indication and How to order

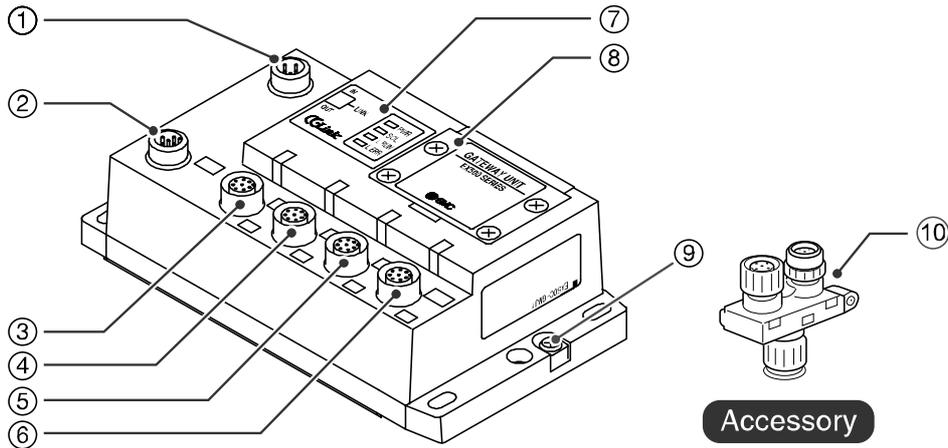
- GW unit

EX500-GMJ1

Fieldbus

MJ1 | CC-Link

## Summary of Product parts



| No. | Description                            | Function   |
|-----|--|--|
| 1   | Communication connector                | Connect with CC-Link line by using the accessory bus adapter ( ). <sup>*1</sup>  |
| 2   | Power supply connector                 | Supply power for output devices such as solenoid valve, for input devices such as sensor, and for controlling GW/SI by using power supply connector cable. <sup>*1</sup> |
| 3   | Communication port A (COM A)           | Connect SI unit (manifold valve) or Input unit by using branch cable with M12 connectors. <sup>*1</sup>  |
| 4   | Communication port B (COM B)           |  |
| 5   | Communication port C (COM C)           |  |
| 6   | Communication port D (COM D)           |  |
| 7   | Display                                | Display the power supply status and communication status with PLC. <sup>*2</sup>   |
| 8   | Station number switch protective cover | Set address and bus terminator by using the switches under this cover. <sup>*2</sup>   |
| 9   | Ground terminal                        | Functional earth (FE).   |

\*1: For wiring method, refer to subsection "Wiring" (page 10) of section "EX500GW unit" in this manual.

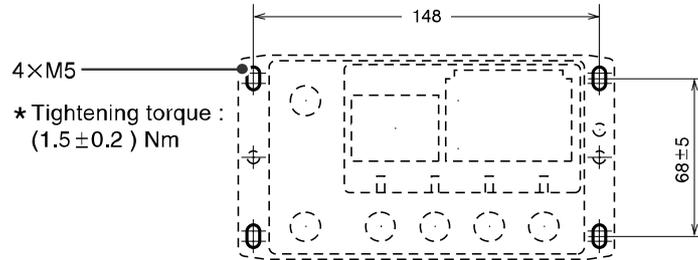
\*2: For display and setting method, refer to subsection "Setting" (page 18) of section "GW unit" in this manual.

# Mounting and Installation

## ■ Installation

### • Thread mounting

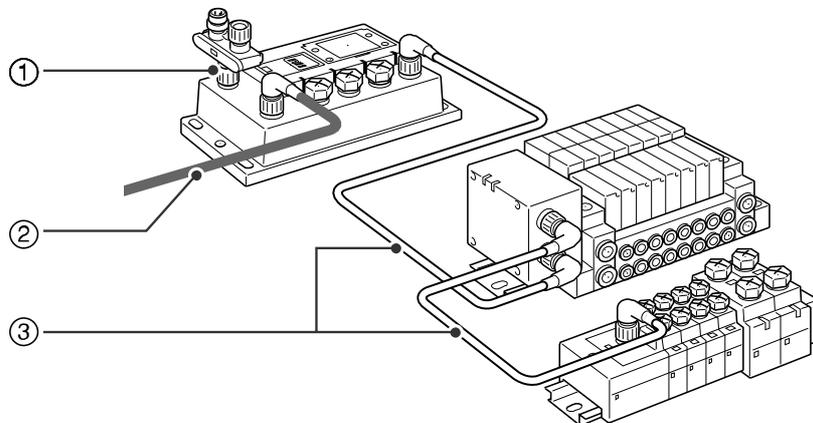
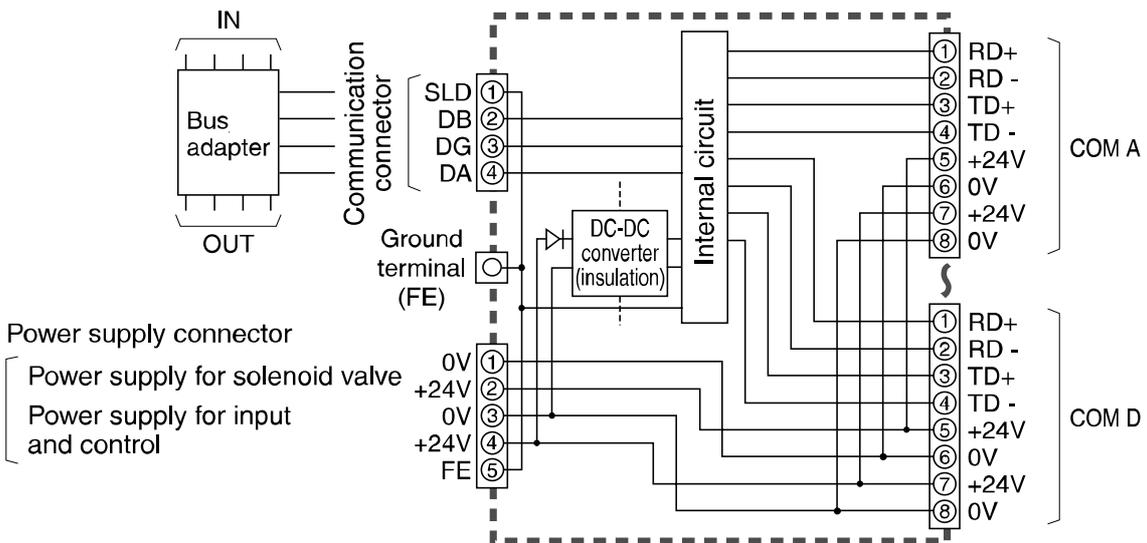
Secure at four positions with screws with head diameter of 5.2 or more and thread length of 15 mm or more.



Cutout Dimensions for Mounting

## ■ Wiring

### • Internal circuit



The wirings are described in the following order.

1. Communication wiring: Connection with CC-Link line



2. Power supply wiring: Connections of power supplies for solenoid valve devices, and for input devices and control



3. Branch wiring: Connection from GW unit to SI unit or Input unit

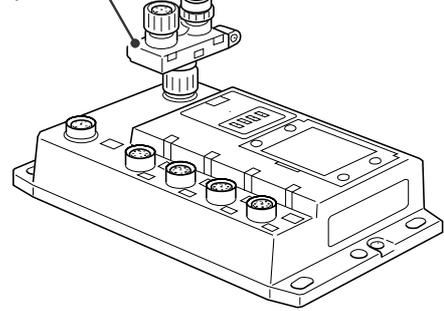
### 1. Communication wiring

Aligning with key groove, plug the bus adapter into the communication connector.

Tighten the lock nut by turning it clockwise by hand, and confirm that the connector does not move.

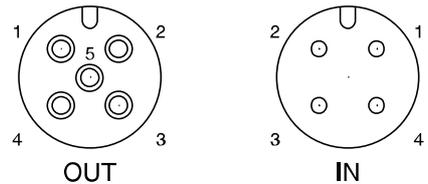
Connect the cables with CC-Link communication connectors to the mating CC-Link communication connectors (bus adapter) as shown below.

Bus adapter



### Cable connection

(1) Aligning the key groove with the IN-side communication connector (M12, 4-pin, plug, A-code) of GW unit, plug the CC-Link communication cable (socket).

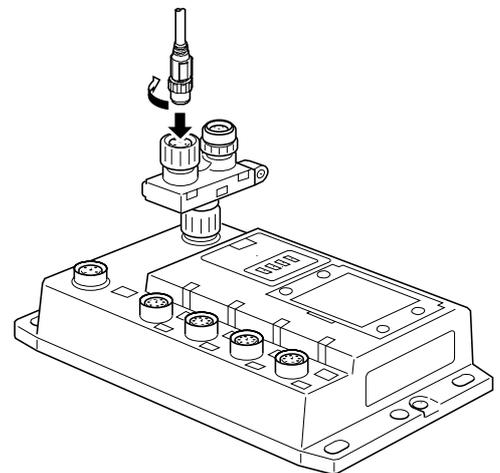


(2) Tighten the lock nut on cable side by turning it clockwise by hand.

(3) Confirm that the connector portion does not move.

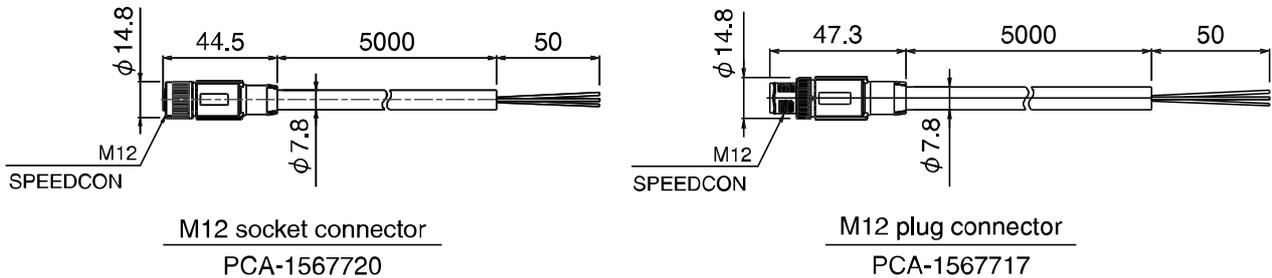
(4) Similar to the above, connect the other communication cable ( plug ) to the OUT connector (M12 5-pin, socket, A-code) of the bus adapter.

If this EX500 is the terminal of CC-Link connection, connect the terminal resistor.  
Refer to "Connection of terminal resistor" (page 12) in this manual.



### Pin layout and connection diagram of cable with CC-Link communication connectors

Connect the communication cable with M12 connector to the communication connector.



Common to plug and socket

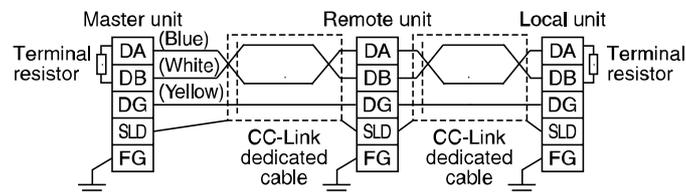
| Pin No. | Cable color: Signal name |
|---------|--------------------------|
| 1       | SLD (Shield)             |
| 2       | White: DB                |
| 3       | Yellow: DG               |
| 4       | Blue: DA                 |

#### NOTE

Connect the shield wire of CC-Link dedicated cable to "SLD" of each unit.

### Connection of bus terminator

- (1) To the units at both ends of CC-Link system, be sure to connect terminal resistors. Connect the terminal resistor between "DA" and "DB".



- (2) For CC-Link system, the type of terminal resistor to connect differs depending on the cable to use. Refer to the following table.

| Cable type                                  | Terminal resistor |
|---|-------------------|
| CC-Link dedicated cable                     | 110 Ω 1/2 W       |
| Ver.1.10-compatible CC-Link dedicated cable |                   |
| CC-Link dedicated high-performance cable    | 130 Ω 1/2 W       |

- (3) If this EX500 is the terminal of CC-Link connection, connect the terminal resistor to "OUT" side of the bus adapter. There are two types of terminal resistors depending on the cable to use. Refer to the following table and select an appropriate terminal resistor.

| Cable to use | Ver.1.10-compatible CC-Link dedicated cable<br>CC-Link dedicated cable (110 Ω, 1/2 W) |                        | CC-Link dedicated high-performance cable<br>(130 Ω, 1/2 W) |             |                         |
|--------------|---|------------------------|--|-------------|-------------------------|
|              | Manufacturer  | Model                  | Color of molded portion                                    | Model       | Color of molded portion |
|              | Correns   | VA-4DCC-110            | Black  | VA-4DCC-130 | Gray                    |
|              | PHOENIX CONTACT   | SAC-4P-M12MS<br>CCL TR | Black  |             |                         |

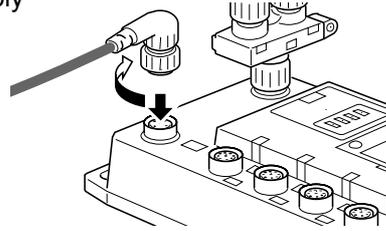
## 2. Power supply wiring

Connect the power supply connector cable which connector type have straight and angle to the power supply connector of GW unit.

With this cable, the power is supplied to the output devices such as solenoid valve, and the input devices such as sensor, and for control. Therefore, there is no need to supply the power to other units individually. When selecting the power supply, refer to "Safety Instructions" (page 3) in this manual.

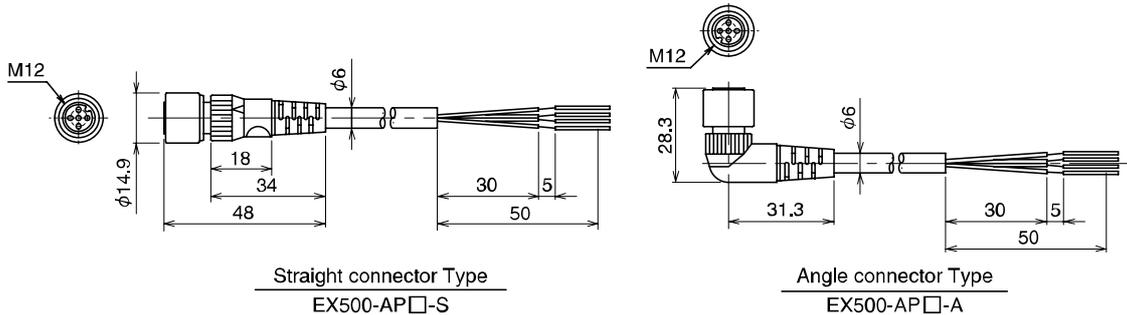
### Cable connection

- (1) Aligning the key groove with the power supply connector 5 pin (plug, A-code) of GW unit, plug the power supply cable (socket).
- (2) Tighten the lock nut on cable side by turning it clockwise by hand.
- (3) Confirm that the connector portion does not move.

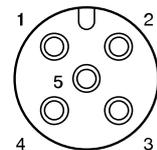


### Pin layout and connection diagram of power supply connector cable for (unit: mm)

(Pin layout and connection diagram are common to all cables.)

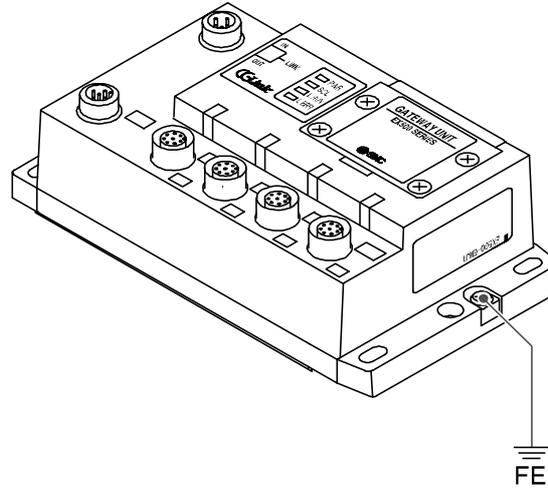


| Pin No. | Cable color: Signal name                                |
|---------|---|
| 1       | Brown: 0 V (for solenoid valve)                         |
| 2       | White: 24 VDC+10%/-5% (for solenoid valve)              |
| 3       | Blue: 0 V (for input and control)                       |
| 4       | Black: 24 VDC ±10% (power supply for input and control) |
| 5       | Gray: Ground (FE)                                       |



Socket Connector Pin Layout

○FE connection



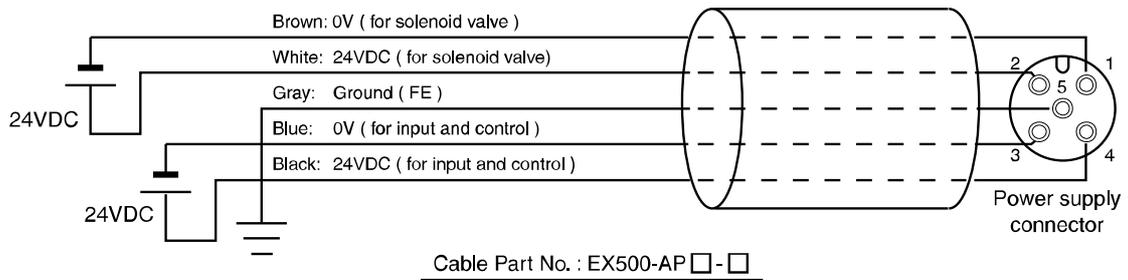
**NOTE**

Connect the ground terminal to the ground. Resistance to the ground should be 100 ohms or less. (The SLD and FE terminal of CC-Link are connected inside GW unit.)

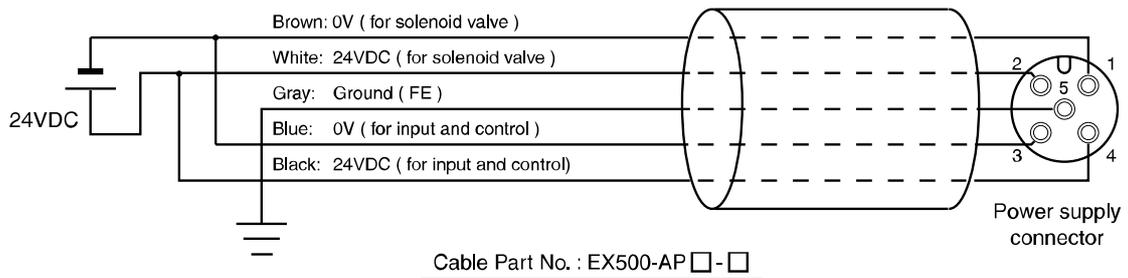
**Separate wiring for power supply for solenoid valve and for input and control**

Both single power supply and two power supply systems can be adopted, however, the wiring shall be made separately (for solenoid valve and for input and control) for either system.

A. Dual power supply system



B. Single power supply system



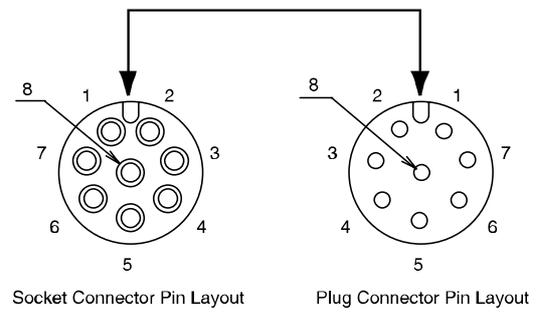
### 3. Branch wiring (wiring to communication ports)

The wiring of the solenoid valve and the input equipment is connected to communication port A-D with M12 connector cable which have straight and angle connector type.

As each cable contains power supply wire, there is no need to supply the power to solenoid valves or input devices individually.

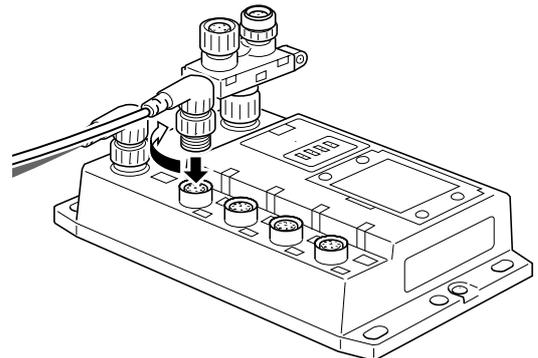
#### Cable connection

(1) Aligning the key groove with the connector (socket) of GW unit, plug in the cable (plug).



(2) Tighten the lock nut on cable side by turning it clockwise by hand.

(3) Confirm that the connector portion does not move.



#### NOTE

Mount a waterproof cap on each unused connector of GW unit. The proper use of waterproof cap can achieve IP65 Enclosure. (Tightening torque: 0.1Nm for M12)

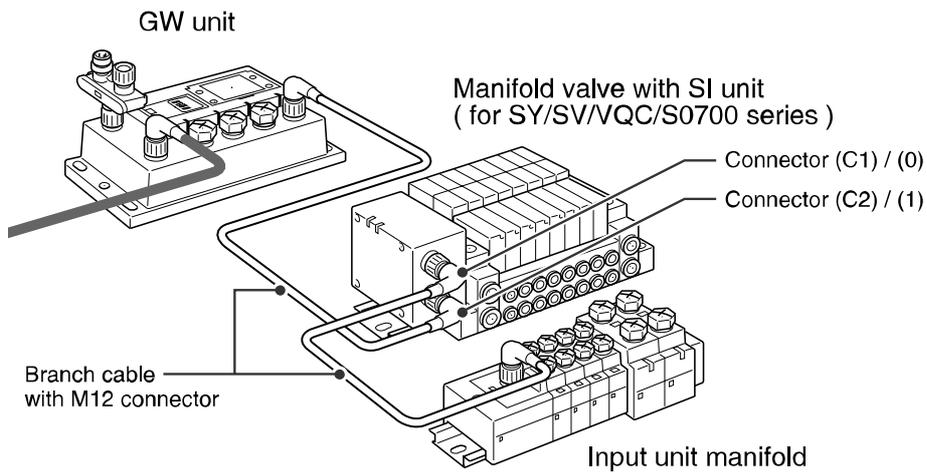
### For GW unit – Input unit manifold configuration

Two communication connectors in SI unit and one communication connector in Input unit are installed respectively.

To the communication connector (C2) or (1) of SI unit, connect the branch cable with M12 connector from GW.

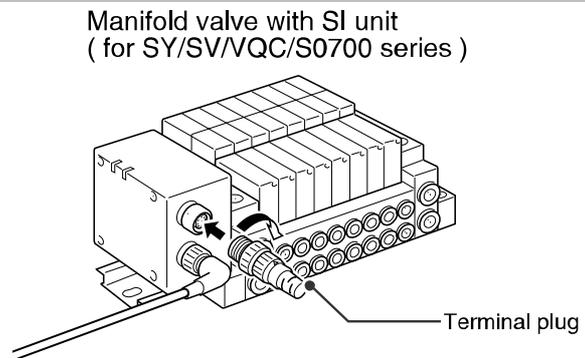
To the communication connector (C1) or (0), connect the branch cable with M12 connector from Input unit.

To the communication connector of Input unit, connect the branch cable with M12 connector from SI unit.



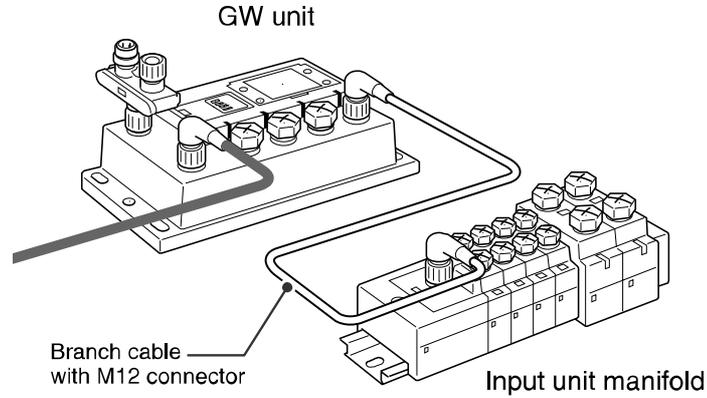
#### NOTE

When no Input unit is connected to the connector (C1) or (0) of SI unit, mount a terminal plug on the connector.

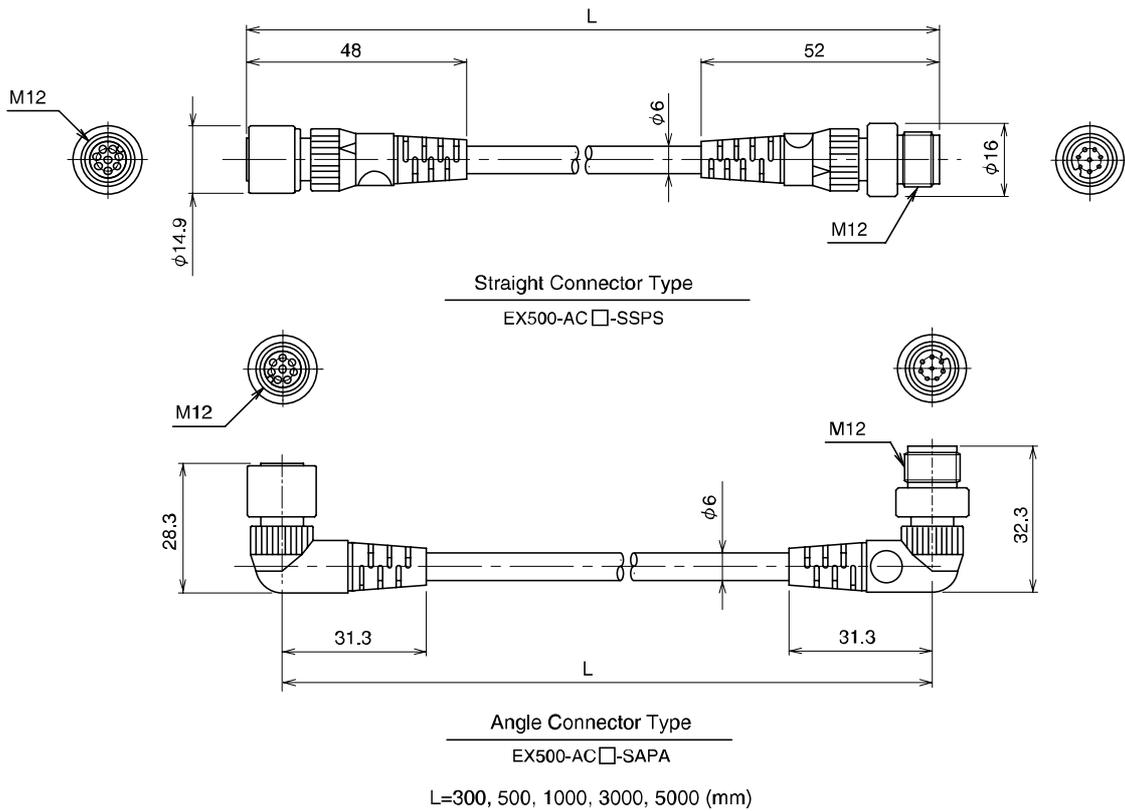


### For GW unit – Input unit manifold configuration

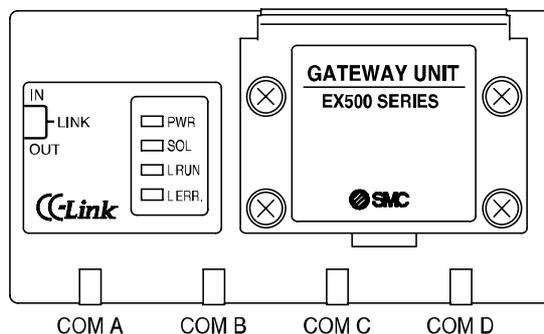
To the communication connector of Input unit, connect the branch cable with M12 connector from GW unit.



### Branch cable with M12 connector (EX500-AC -S P )



## Setting



| Display | Content    |   |
|---------|------------|---|
| PWR     | OFF        | Power for Input and control is not supplied.  |
|         | ON         | Power for Input and control is supplied.  |
| SOL     | OFF        | Power is not supplied to solenoid valves/output at specified voltage. (Voltage dropped to lower than 20 V)                  |
|         | Green ON   | Power is supplied to solenoid valves/output at specified voltage.   |
| L RUN   | OFF        | Communication is interrupted (timeout error)  |
|         | Green ON   | Communication is normal.  |
| L ERR   | OFF        | Communication is normal.  |
|         | Red blinks | The setting of station number/transmission speed setting switch was changed while power is on. (Blinks at 0.4 s intervals.) |
|         | Red ON     | Communication error occurred.   |
| COM A   | OFF        | COM A has no received data.   |
|         | Green ON   | COM A is receiving data.  |
| COM B   | OFF        | COM B has no received data.   |
|         | Green ON   | COM B is receiving data.  |
| COM C   | OFF        | COM C has no received data.   |
|         | Green ON   | COM C is receiving data.  |
| COM D   | OFF        | COM D has no received data.   |
|         | Green ON   | COM D is receiving data.  |

### NOTE

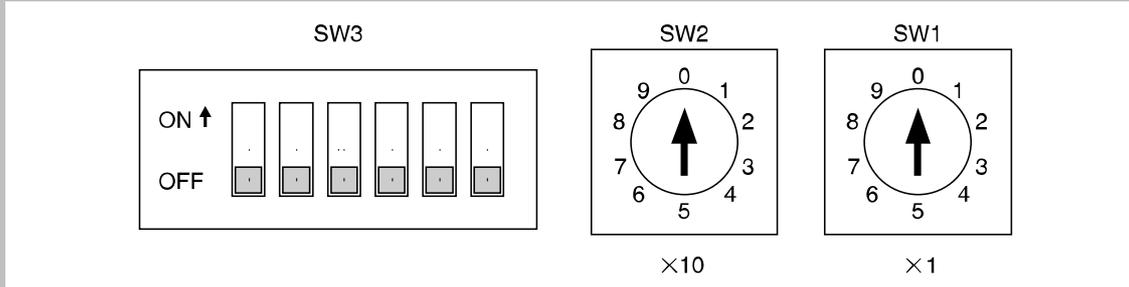
When connecting manifold valve only without connecting Input unit manifold, LEDs of COM A - D do not light. To make them light, connect a terminal plug (EX500-AC000-S) to the unused connector of SI unit ("C1" or "0").

•Switch setting

Open the station number switch protective cover and set the switches with a sharp-pointed watchmakers screwdriver etc.

**NOTE**

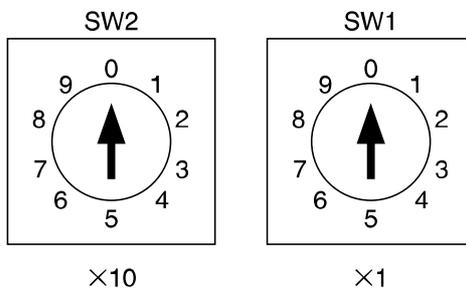
1. Be sure to turn off the power before setting the switches.
2. Be sure to set these switches before use. The factory default settings are all "OFF" or "0".
3. After opening and closing the station number switch protective cover, tighten the screws by proper tightening torque. (Tightening torque: 0.6 Nm)



**Station number setting (SW1, 2)**

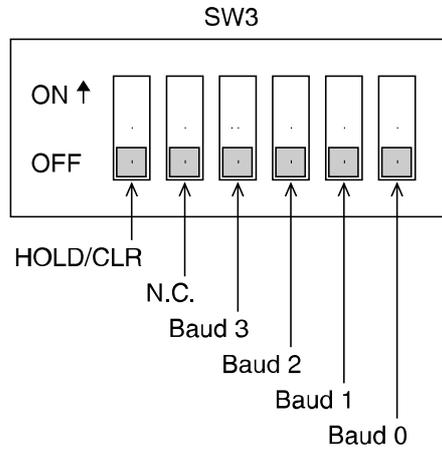
Select the first station number by SW1 and SW2.

The setting range is 01 - 62 and three consecutive stations starting from the selected station will be occupied. (Setting to 00 or 63 or more causes an error.)



**Transmission speed and HOLD/CLR setting (SW3)**

Set transmission speed and HOLD/CLR by SW3 as shown below.  
The factory default settings are all "OFF".



| Transmission speed | Baud3 | Baud2 | Baud1 | Baud0 |
|--------------------|-------|-------|-------|-------|
| 156 kpbs           | OFF   | OFF   | OFF   | OFF   |
| 625 kpbs           | OFF   | OFF   | OFF   | ON    |
| 2.5 Mbps           | OFF   | OFF   | ON    | OFF   |
| 5 Mbps             | OFF   | OFF   | ON    | ON    |
| 10 Mbps            | OFF   | ON    | OFF   | OFF   |

| HOLD/CLR | Function                             |
|----------|--------------------------------------|
| OFF      | Holds the output when error occurs.  |
| ON       | Clears the output when error occurs. |

●I/O memory map

This product station type is Remote device station and occupy 3 stations.  
When sending and receiving I/O data, use the remote I/O area.

Remote input area

Example) "QJ61BT11N"

The table shows the relation of the Number of station and the Buffer memory address, in the master station.

| Number of station | Buffer memory address | Remote input (RX) |
|-------------------|-----------------------|-------------------|
| 1                 | E0h                   | RXF-RX0           |
|                   | E1h                   | RX1F-RX10         |
| 2                 | E2h                   | RX2F-RX20         |
|                   | E3h                   | RX3F-RX30         |
| 3                 | E4h                   | RX4F-RX40         |
|                   | E5h                   | RX5F-RX50         |
| 4                 | E6h                   | RX6F-RX60         |
|                   | E7h                   | RX7F-RX70         |
| ...               | ...                   | ...               |
| 62                | 15Ah                  | RX7AF-RX7A0       |
|                   | 15Bh                  | RX7BF-RX7B0       |
| 63                | 15Ch                  | RX7CF-RX7C0       |
|                   | 15Dh                  | RX7DF-RX7D0       |
| 64                | 15Eh                  | RX7EF-RX7E0       |
|                   | 15Fh                  | RX7FF-RX7F0       |

Occupied area when station number set "1".

Occupied area when station number set "62".

Remote output area

Example) "QJ61BT11N"

The table shows the relation of the Number of station and the Buffer memory address, in the master station.

| Station number | Buffer memory address | Remote output (RY) |
|----------------|-----------------------|--------------------|
| 1              | 160h                  | RYF-RY0            |
|                | 161h                  | RY1F-RY10          |
| 2              | 162h                  | RY2F-RY20          |
|                | 163h                  | RY3F-RY30          |
| 3              | 164h                  | RY4F-RY40          |
|                | 165h                  | RY5F-RY50          |
| 4              | 166h                  | RY6F-RY60          |
|                | 167h                  | RY7F-RY70          |
| ...            | ...                   | ...                |
| 62             | 1DAh                  | RY7AF-RY7A0        |
|                | 1DBh                  | RY7BF-RY7B0        |
| 63             | 1DCh                  | RY7CF-RY7C0        |
|                | 1DDh                  | RY7DF-RY7D0        |
| 64             | 1DEh                  | RY7EF-RY7E0        |
|                | 1DFh                  | RY7FF-RY7F0        |

Occupied area when station number set "1".

Occupied area when station number set "62".

Ex) In case of station number "1"

Assign the I/O on the Profile area for each COM port. Shown below.

Input area mapping

| Buffer memory address | Signal name      | Assign input data to Remote input (RX) |     |              |                  |     |      |      |      |
|-----------------------|------------------|--|-----|--------------|------------------|-----|------|------|------|
| E0h                   | COM A input data | RXF                                    | ... | RXB          | RXA              | ... | RX2  | RX1  | RX0  |
|                       |                  | IN15                                   | ... | IN11         | IN10             | ... | IN2  | IN1  | IN0  |
| E1h                   | COM B input data | RX1F                                   | ... | RX1B         | RX1A             | ... | RX12 | RX11 | RX10 |
|                       |                  | IN15                                   | ... | IN11         | IN10             | ... | IN2  | IN1  | IN0  |
| E2h                   | COM C input data | RX2F                                   | ... | RX2B         | RX2A             | ... | RX22 | RX21 | RX20 |
|                       |                  | IN15                                   | ... | IN11         | IN10             | ... | IN2  | IN1  | IN0  |
| E3h                   | COM D input data | RX3F                                   | ... | RX3B         | RX3A             | ... | RX32 | RX31 | RX30 |
|                       |                  | IN15                                   | ... | IN11         | IN10             | ... | IN2  | IN1  | IN0  |
| E4h                   | Profile area *   | RX4F                                   | ... | RX4B         | RX4A             | ... | RX42 | RX41 | RX40 |
|                       |                  | -                                      | ... | -            | -                | ... | SOLV | -    | -    |
| E5h                   |                  | RX5F                                   | ... | RX5B         | RX5A             | ... | RX52 | RX51 | RX50 |
|                       |                  | -                                      | ... | Remote Ready | Error state flag | ... | -    | -    | -    |

Output area mapping

| Buffer memory address | Signal name       | Assign output data to Remote output (RY) |     |       |       |     |      |      |      |
|-----------------------|-------------------|--|-----|-------|-------|-----|------|------|------|
| 160h                  | COM A output data | RYF                                      | ... | RYB   | RYA   | ... | RY2  | RY1  | RY0  |
|                       |                   | OUT15                                    | ... | OUT11 | OUT10 | ... | OUT2 | OUT1 | OUT0 |
| 161h                  | COM B output data | RY1F                                     | ... | RY1B  | RY1A  | ... | RY12 | RY11 | RY10 |
|                       |                   | OUT15                                    | ... | OUT11 | OUT10 | ... | OUT2 | OUT1 | OUT0 |
| 162h                  | COM C output data | RY2F                                     | ... | RY2B  | RY2A  | ... | RY22 | RY21 | RY20 |
|                       |                   | OUT15                                    | ... | OUT11 | OUT10 | ... | OUT2 | OUT1 | OUT0 |
| 163h                  | COM D output data | RY3F                                     | ... | RY3B  | RY3A  | ... | RY32 | RY31 | RY30 |
|                       |                   | OUT15                                    | ... | OUT11 | OUT10 | ... | OUT2 | OUT1 | OUT0 |
| 164h                  | Not available     | RY4F                                     | ... | RY4B  | RY4A  | ... | RY42 | RY41 | RY40 |
|                       |                   | -  | ... | -     | -     | ... | -    | -    | -    |
| 165h                  |                   | RY5F                                     | ... | RY5B  | RY5A  | ... | RY52 | RY51 | RY50 |
|                       |                   | -  | ... | -     | -     | ... | -    | -    | -    |

\*: Profile area

GW unit sends the diagnostic information below to the master station

| Signal name      | Content   |
|------------------|---|
| SOLV             | 0: Detecting the condition where power supply for solenoid valve normal<br>1: Detecting the condition where power supply for solenoid valve decreases less than 20 V<br>This function doesn,t influence error state flag and remote READY shown on the table below. |
| Error state flag | 0: Normal<br>1: Abnormal  |
| Remote Ready     | 1: GW unit is in start condition  |

# Specification

## ■ Specifications

### Basic specifications

| Item   | Specification  |
|--|--|
| Rated voltage  | 24 VDC   |
| Power supply voltage range                           | Power supply for input and control: 24 VDC±10%<br>Power supply for output: 24 VDC+10%/-5% (Voltage drop warning at around 20 V)                                  |
| Rated current  | Power supply for input and control : 3 A<br>( Inside GW unit : 0.2 A )<br>Input device and SI control section : 2.8 A )<br>Power supply for solenoid valve : 3 A |
| Number of input/output points                        | Input point: Max. 64 /Output point: Max. 64  |
| Standards  | CE marking. UL (CSA)   |
| Weight   | 470 g  |
| Accessory: waterproof cap (for M12 connector socket) | EX9-AWTS (4 pcs.)  |

### Environment specifications

| Item                        | Specification  |
|-----------------------------|--|
| Enclosure                   | IP65   |
| Operating temperature range | Operating: 5 to 45 °C Stored: -25 to 70 °C (with no freezing and condensation) |
| Operating humidity range    | Operating, Stored: 35 to 85%RH (with no condensation)                          |
| Withstand voltage           | 1000 VAC applied 1 minute  |
| Insulation resistance       | 2 MΩ or more (500 VDC Mega) between whole charging part and case               |
| Operating atmosphere        | No corrosive gas   |
| Pollution degree            | For use in Pollution degree 3 Environment                                      |

### Higher-level bus

| Item                          | Specification    |          |          |        |         |
|-------------------------------|------------------|----------|----------|--------|---------|
| Compatible system             | CC-Link Ver.1.10 |          |          |        |         |
| Number of stations occupied   | 3 stations       |          |          |        |         |
| Station type                  | Remote Device    |          |          |        |         |
| Transmission speed            | 156 kbps         | 625 kbps | 2.5 Mbps | 5 Mbps | 10 Mbps |
| Cable length between stations | 20 cm or more    |          |          |        |         |
| Maximum extended cable length | 1200 m           | 900 m    | 400 m    | 160 m  | 100 m   |

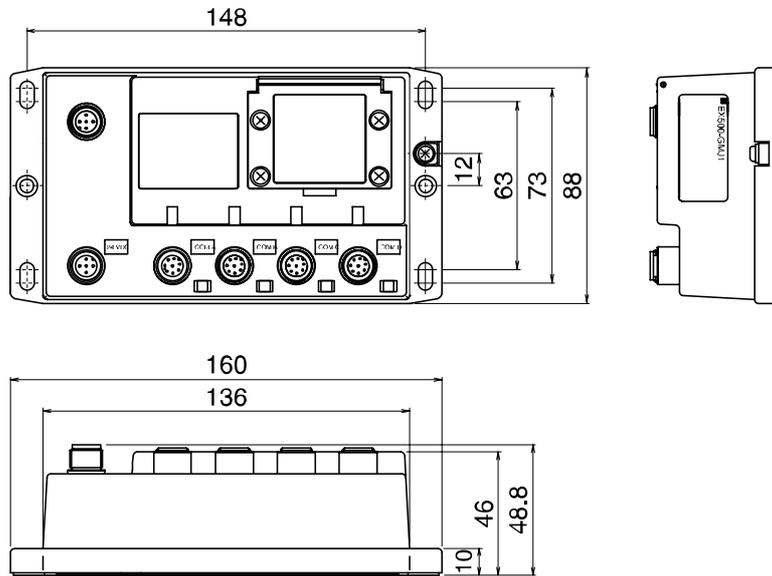
\*: The data shown above are those when all devices, cables, etc. are Ver. 1.10- compatible.

For other connection and details, please contact CC-Link Partner Association.

### Lower-level bus

| Item                                | Specification   |
|-------------------------------------|---|
| Number of branches for input/output | 4 branches (16 points/branch) for input<br>4 branches (16 points/branch) for output   |
| Communication method                | Protocol: Dedicated for SMC<br>Speed: 750 kbps  |
| Branch current for input            | Max. 0.7 [A] per branch   |
| Branch current for output           | Max. 0.65 [A] per branch<br>(when SI unit EX500-S001 is connected)<br>Max. 0.75 [A] per branch<br>(when SI unit EX500-Q□0 <sup>1</sup> <sub>2</sub> is connected) |
| Branch cable length                 | 5m or less per branch<br>(total extended length: 10m or less)   |

■Dimensions  
•EX500 body



# SI Unit

## Model indication and How to order

- SI unit (SV series)

EX500-S001

|   |                       |
|---|-----------------------|
| 0 | NPN (Positive common) |
|---|-----------------------|

- Applicable value manifold

|   |           |
|---|-----------|
| S | SV series |
|---|-----------|

- SI unit (SY, VQC, S0700 series)

EX500-Q 0 01

|   |                               |
|---|-------------------------------|
| 1 | For without EX9 output block  |
| 2 | For EX9 output block mounting |

|   |                       |
|---|-----------------------|
| 0 | NPN (Positive common) |
| 1 | PNP (Negative common) |

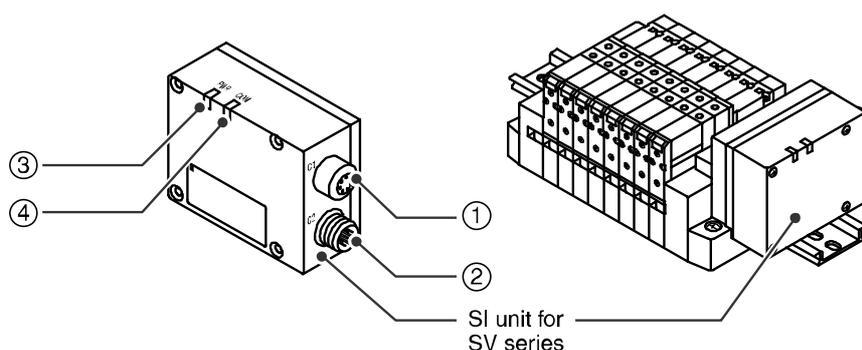
- Applicable value manifold

|   |                       |
|---|-----------------------|
| Q | SY, VQC, S0700 series |
|---|-----------------------|

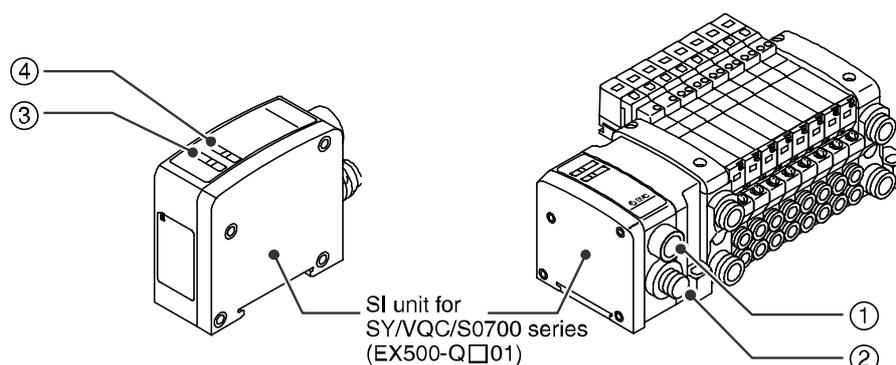
## Summary of Product parts

The SI unit is the unit to communicate with GW unit in combination with manifold valve. It can be used with SV series valves, SY series valves, VQC series valves and S0700 series valves. In addition, this unit is able to operate solenoid valves, relays. etc. in combination with EX9 series general purpose output block. For how to use it, refer to section "EX9 Series General Purpose Output Block" (page 44) in this manual.

### 1. SI unit for SV series valves (EX500-S001)



### 2. SI unit for SY/VQC/S0700 series valves (EX500-Q□0<sup>1</sup>/<sub>2</sub>)



Common to EX500-S001/EX500-Q□0<sup>1</sup>/<sub>2</sub>

| No. | Description                         | Function  |
|-----|-------------------------------------|---|
| 1   | Communication connector "C1" or "0" | Connects the branch cable to Input unit (branch cable with M12 connector) <sup>*1</sup> |
| 2   | Communication connector "C2" or "1" | Connects the branch cable from GW unit (branch cable with M12 connector) <sup>*2</sup>  |
| 3   | Power LED                           | Indicates the power supply status. <sup>*2</sup>  |
| 4   | Communication LED                   | Indicates the communication status with GW unit. <sup>*2</sup>                          |

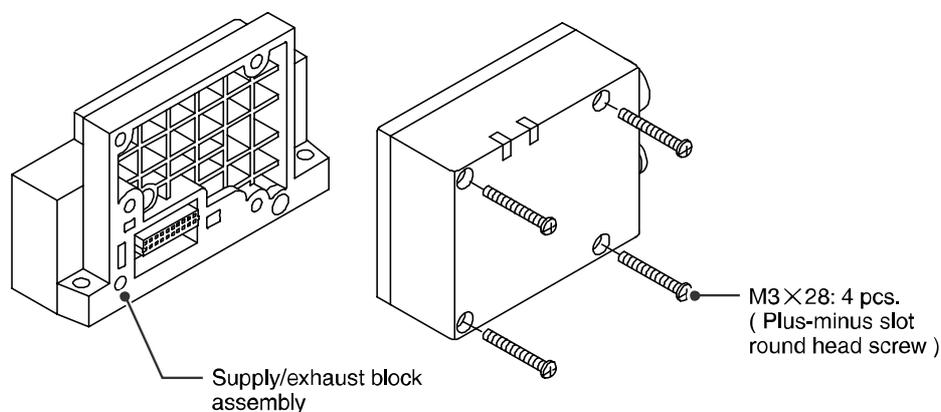
\*1: For wiring method, refer to subsection "Wiring" (page 10) of section "EX500 GW unit" in this manual.

\*2: For display, refer to "Setting" (page 30) in section "SI Unit" in this manual.

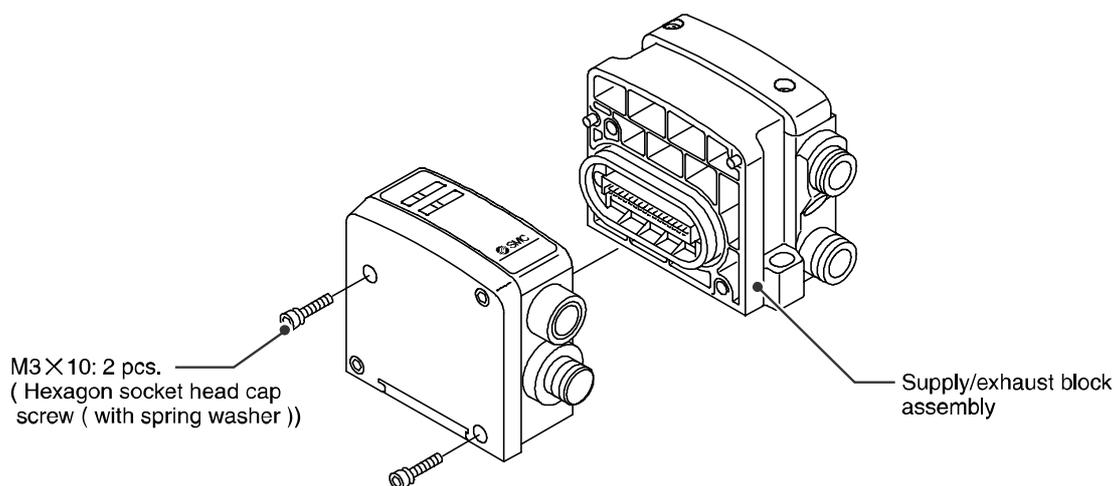
## Mounting and Installation

### ■ Installation

The mounting and removing methods of SI unit are as shown below.



SI Unit for SV Series Valves ( EX500-S001 )



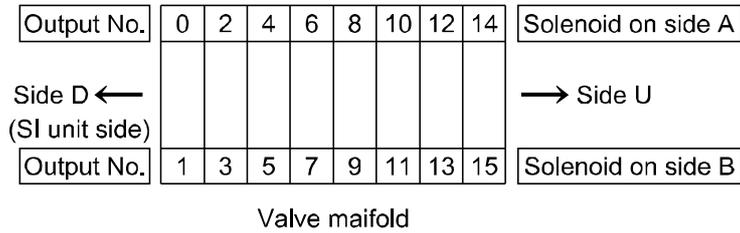
SI Unit for SY/VQC/VS0700 Series Valves (EX500-Q □ 01)

#### NOTE

Holding with hand so that there will be no gap between SI unit and Air supply/exhaust block assembly, tighten the bolts. Be sure to tighten each bolt by specified tightening torque.  
(Tightening torque: 0.6 Nm)

- \*1: For branch wiring method, refer to subsection "Wiring" (page 10) of section "EX500 GW unit" in this manual. As the power to output devices such as solenoid valve is supplied by branch wiring (branch cable with M12 connector), there is no need to supply power individually.
- \*2: For mounting/installation methods of solenoid valve, manifold, etc., refer to the catalogs, instruction manuals, technical data, etc. of each valve series. When connecting general purpose output block only, refer to subsection "Mounting and installation" (page 44) of section "EX9 Series General Purpose Output Block" in this manual.

○Output number assignment

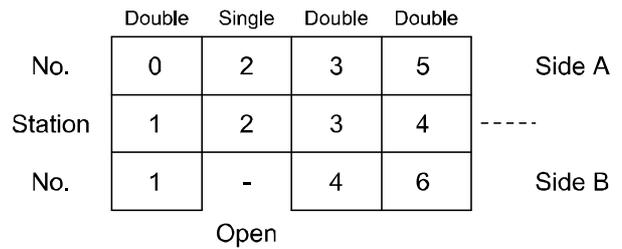


- \*: The output number refers to the D side solenoid position on the manifold and starts at zero.
- \*: Standard wiring on the manifold is for double-solenoid valves and output number starts A side and B side in that order as shown in the figure a.  
If you mount a single-solenoid valve on the standard wiring manifold, output number for B side valve is skipped.
- \*: Custom wiring for mixed mounting single-solenoid valves and double-solenoid-valves can be specified with a Wiring Specification Sheet. Example wiring is shown in the figure b.

fig.a

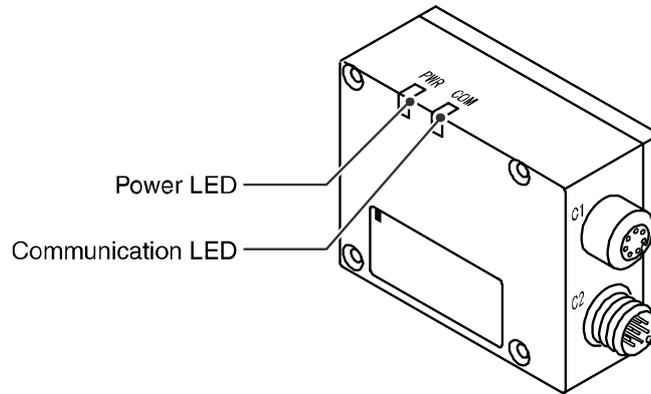


fig.b

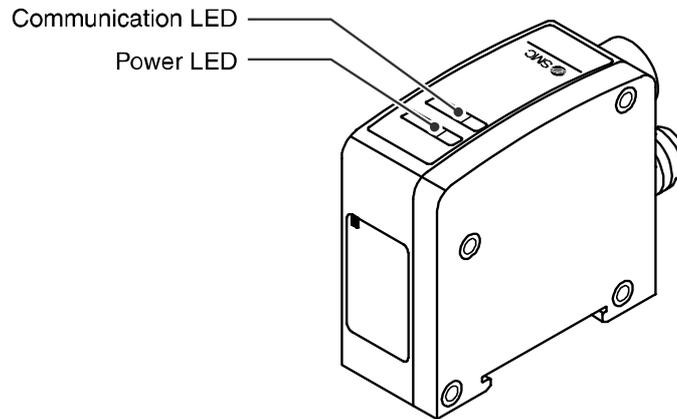


# Setting

## 1. SI unit for SV series valves (EX500-S001)



## 2. SI unit for SY/QC/S0700 series valves (EX500-Q□0<sup>1</sup>/<sub>2</sub>)



Common to EX500-S001/EX500-Q□0<sup>1</sup>/<sub>2</sub>

| Display           | Content   |
|-------------------|---|
| Power LED         | Turns on: Power for Input and control is supplied.<br>Turns off: Power for Input and control is not supplied. |
| Communication LED | Turns on: Receiving data from GW<br>Turns off: No received data   |

# Specification

## ■ Specifications

### 1. SI unit for SV series valve (EX500-S001)

| Item  | Specification  |                  |
|---|--|------------------|
| Connected block                                     | Solenoid valve (single, double)<br>Relay output module (1-point output, 2- point output) |                  |
| Connected block station                             | Double solenoid valve<br>Relay output module (2-point output)                            | Max. 8 stations  |
|   | Single solenoid valve<br>Relay output module (1-point output)                            | Max. 16 stations |
| Output type   | NPN (Positive common)  |                  |
| Supply voltage for block                            | 24 VDC   |                  |
| Supply current for block                            | 0.65 A Max.  |                  |
| Current consumption                                 | 100 mA or less (at rated voltage)  |                  |
| Enclosure   | IP65   |                  |
| Operating temperature range                         | Operating: 5 to 45 °C Stored: -25 to 70 °C (with no freezing and condensation)           |                  |
| Operating humidity range                            | Operating, Stored: 35 to 85%RH (with no condensation)                                    |                  |
| Withstand voltage                                   | 1000 VAC applied 1 minute  |                  |
| Insulation resistance                               | 2 MΩ or more (500 VDC Mega) between whole charging part and case                         |                  |
| Operating atmosphere                                | No corrosive gas   |                  |
| Pollution degree                                    | For use in Pollution Degree 3 Environment  |                  |
| Standards   | CE marking. UL (CSA)   |                  |
| Weight  | 115 g  |                  |
| Accessory: waterproof cap (for M8 connector socket) | EX9-AWTS (1 pc.)   |                  |

## 2. SI unit for VQC/S0700 series valve (EX500-Q□0<sup>1</sup><sub>2</sub>)

| Item   |      | Specification   |                  |
|--|------|---|------------------|
| Connected block  |      | Solenoid valve (single, double)<br>General purpose output block (EX500-Q□02 only) |                  |
| Connected block station                                |      | Double solenoid valve   | Max. 8 stations  |
|  |      | Single solenoid valve   | Max. 16 stations |
|  |      | General purpose output block<br>(EX500-Q□02 only)                                 | Max. 8 stations  |
| Output type  | Q00□ | NPN (Positive common)   |                  |
|  | Q10□ | PNP (Negative common)   |                  |
| Supply voltage for block                               |      | 24 VDC  |                  |
| Supply current for block                               |      | 0.75 A max.   |                  |
| Current consumption                                    |      | 100 mA or less (at rated voltage)   |                  |
| Enclosure  |      | IP65  |                  |
| Operating temperature range                            |      | Operating: 5 to 45 °C Stored: -25 to 70 °C (with no freezing and condensation)    |                  |
| Operating humidity range                               |      | Operating, Stored: 35 to 85%RH (with no condensation)                             |                  |
| Withstand voltage                                      |      | 1000 VAC applied 1 minute   |                  |
| Insulation resistance                                  |      | 2 MΩ or more (500 VDC Mega) between whole charging part and case                  |                  |
| Operating atmosphere                                   |      | No corrosive gas  |                  |
| Pollution degree                                       |      | For use in Pollution Degree 3 Environment   |                  |
| Standards  |      | CE marking. UL (CSA)  |                  |
| Weight   |      | 105 g   |                  |
| Accessory: waterproof cap<br>(for M8 connector socket) |      | EX9-AWTS (1 pc.)  |                  |

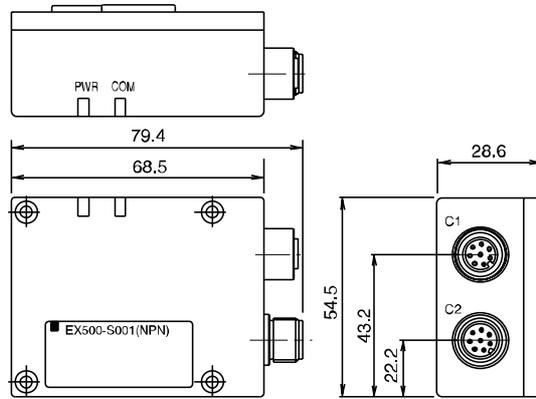
## 3. Applicable valve series

For detailed specifications of solenoid valve and manifold, refer to the catalogs, operation manuals, technical data, etc. of each valve series.

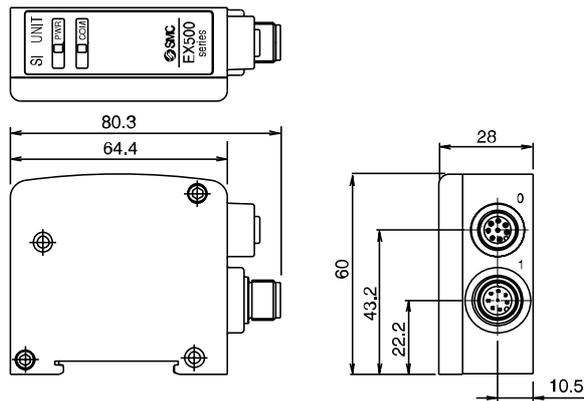
SV1000/2000/3000/4000  
 SY3000/5000  
 VQC1000/2000/4000  
 S0700

■ Dimensions

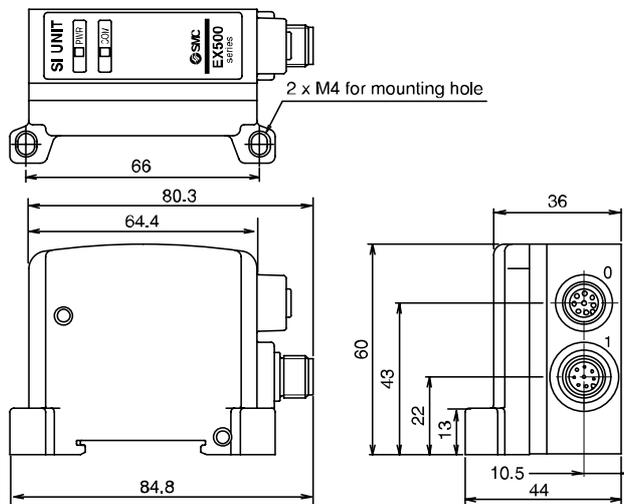
1. SI unit for SV series valves (EX500-S001)



2. SI unit for SY/VQC/S0700 series valves (EX500-Q□01)



(EX500-Q□02)



# Input Unit Manifold

## Model indication and How to order

- Input unit manifold (Input unit+End block+DIN rail)

EX500-IB1-E 8

- Number of stations

|   |            |
|---|------------|
| 1 | 1 station  |
| ⋮ | ⋮          |
| 8 | 8 stations |

- Connector type

|   |               |
|---|---------------|
| E | M8 connector  |
| T | M12 connector |
| M | M8, M12 mixed |

- Input unit

EX500-IB1

- Input block

EX500-IE1

- Block type

|   |  |
|---|--|
| 1 | M8 connector, 2 inputs, PNP            |
| 2 | M8 connector, 2 inputs, NPN            |
| 3 | M12 connector, 2 inputs, PNP           |
| 4 | M12 connector, 2 inputs, NPN           |
| 5 | M8 connector, 8 inputs integrated, PNP |
| 6 | M8 connector, 8 inputs integrated, NPN |

- End block

EX500-IB1

\*: To order the input unit manifold, refer to the product catalogue.

## Summary of Product parts

The Input unit manifold consists of Input unit, input block (s), end block and DIN rail.

The input block up to 8 can be connected (16 points).

Any combination of input blocks (for M8 connector, M12 connector and 8-point integrated type, NPN and PNP) is acceptable.

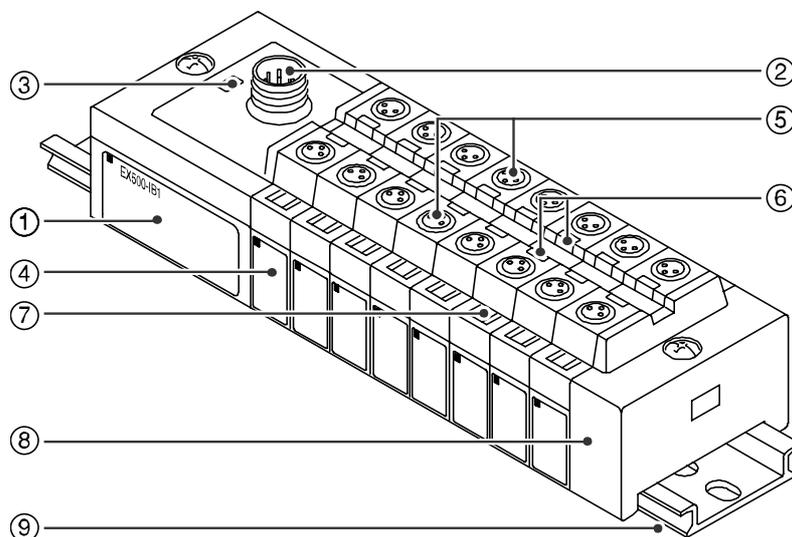


Figure shows the configuration when only input blocks for M8 connector are connected.

| No. | Description             | Function   |
|-----|-------------------------|--|
| 1   | Input unit              | Unit to communicate with GW unit.  |
| 2   | Communication connector | To be connected with branch cables from GW unit or SI unit (branch cable with M12 connector) <sup>*1</sup> |
| 3   | Power LED               | Indicates the power supply status. <sup>*2</sup>   |
| 4   | Input block             | Unit for sensor signal input.  |
| 5   | Sensor connector        | Connects with sensor. <sup>*1</sup>  |
| 6   | Indicator LED           | Indicates sensor signal status. <sup>*2</sup>  |
| 7   | Marker (attached)       | To be used for writing input No. etc.  |
| 8   | End block               | Composes the end of Input unit manifold.   |
| 9   | DIN rail                | To be mounted with Input unit manifold.  |

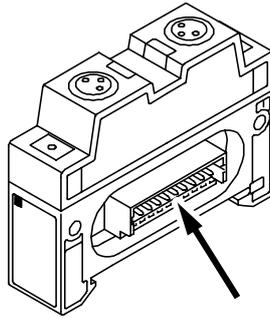
\*1: For wiring method, refer to subsection "Wiring" (page 10) of section "EX500 GW unit" in this manual.

\*2: For display, refer to "Setting" (page 40) in section "Input Unit Manifold" in this manual.

## Mounting and Installation

### ■ Installation

1. Connect each connector of Input unit, input blocks, and end block (portion indicated by arrow in the figure to the bellow).
2. Holding with hands so that there will be no gap between blocks, place the jointed unit and blocks on DIN rail.
3. Tighten the bolts of Input unit and end block to secure the jointed unit and blocks to DIN rail.  
Be sure to tighten the bolts by proper tightening torque. (Tightening torque: 0.6 Nm)



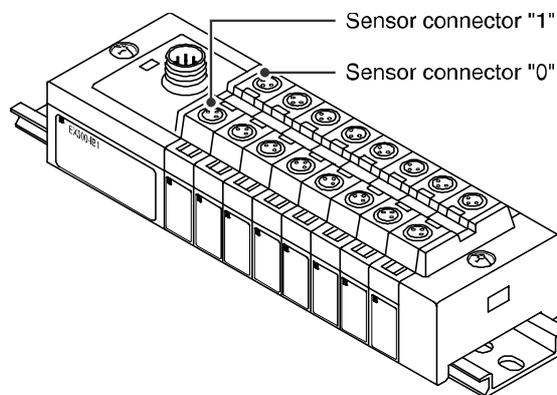
### ■ Wiring

#### ● Branch wiring

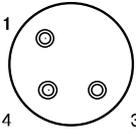
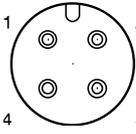
For wiring method, refer to subsection "Wiring" (page 10) of section "EX500 GW unit" in this manual. To input devices such as sensor, the power is supplied through the branch wiring (branch cable with M12 connector). Therefore, there is no need to supply the power to them individually.

#### ● Sensor wiring

Connect sensors to the sensor connectors of input block.

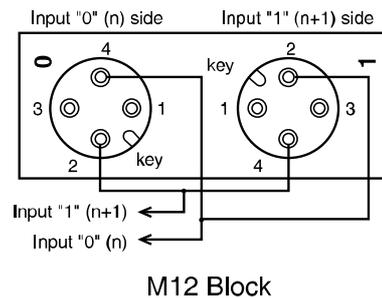


Pin layout of sensor connector

| M8 connector (3-pin socket) |                       |   | M12 connector (4-pin socket) |                       |   |
|-----------------------------|-----------------------|---|------------------------------|-----------------------|---|
| No.                         | Description           |   | No.                          | Description           |   |
| 1                           | Power supply (24 VDC) |  | 1                            | Power supply (24 VDC) |  |
| 3                           | Power supply (0 V)    |   | 2                            | (Input) *             |   |
| 4                           | Input                 |   | 3                            | Power supply (0 V)    |   |
|                             |                       |   | 4                            | Input                 |   |

\*: Internal wiring of M12 input block and key position for mounting sensor connector

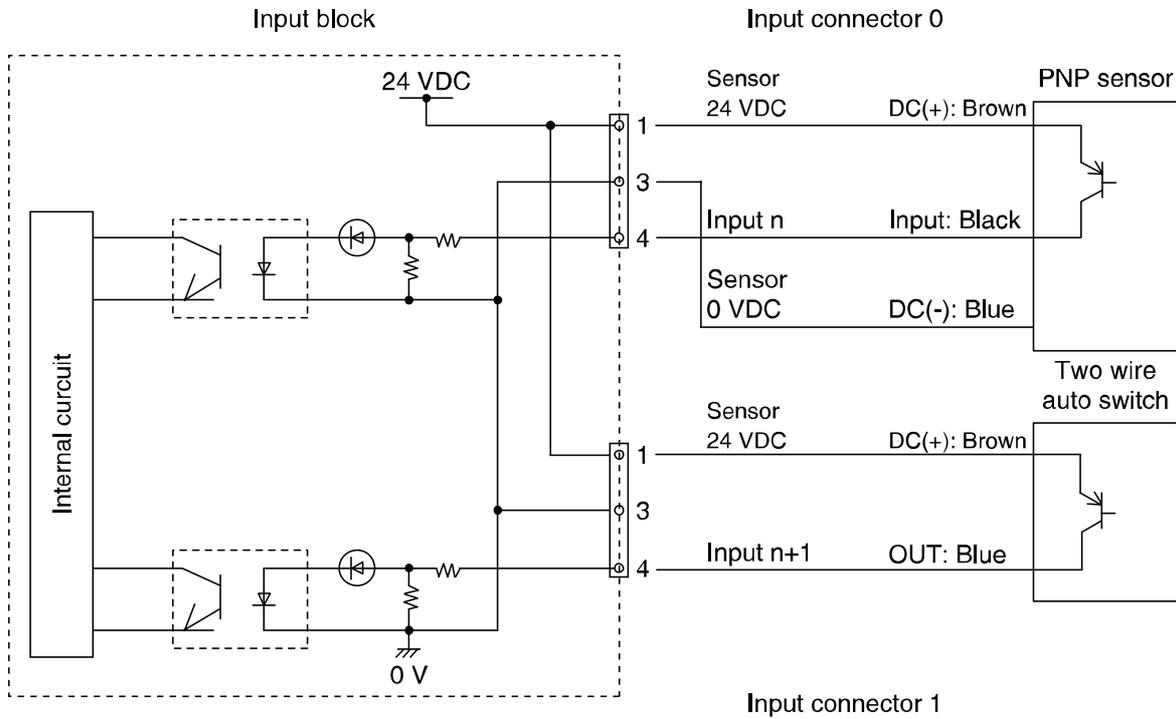
- No. 2 pins of M12 input block connectors are wired to each other's sensor signal input pins (No. 4 pins) internally.
- This wiring enables direct input of signals from two points combined into one cable through concentric connector etc.
- When connecting sensors, confirm the specification of output signal carefully. Otherwise malfunction can result.
- The key position for mounting sensor connector is as shown to the right. Consider this key position when selecting sensor.



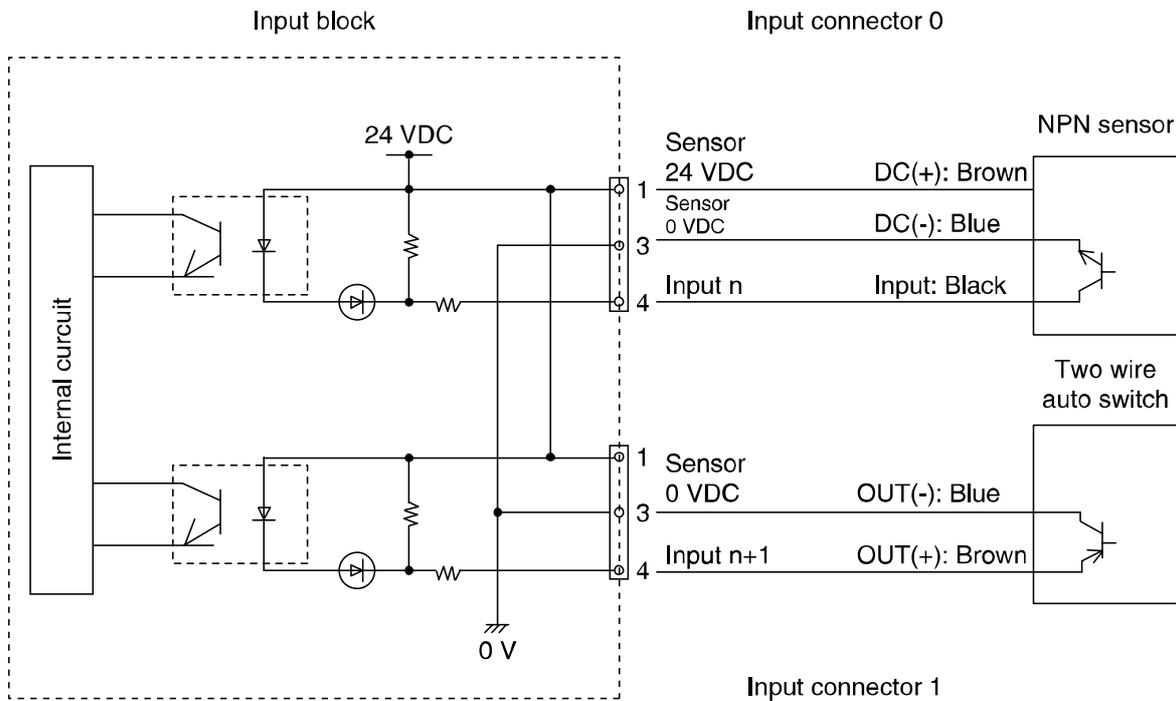
**NOTE**

Mount a waterproof cap on each unused connector of Input unit. The proper use of waterproof cap can achieve IP65 Enclosure. (Tightening torque: 0.05 Nm for M8 and 0.1 Nm for M12)

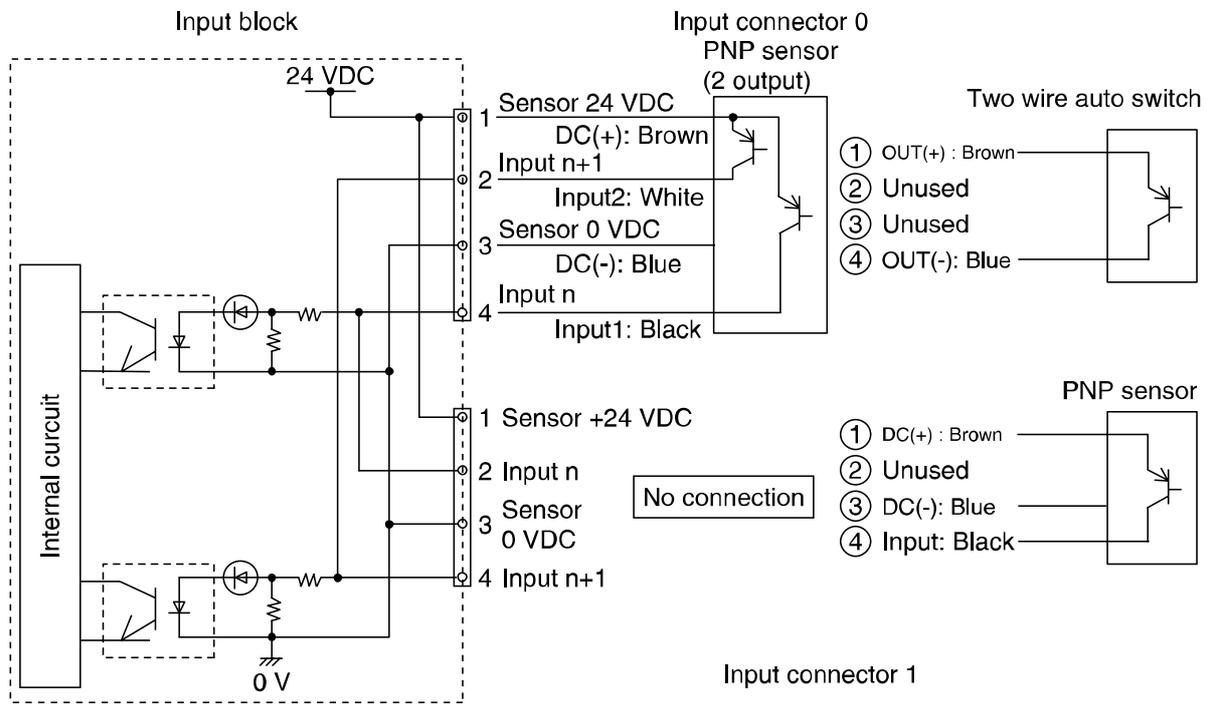
- Sensor wiring example
  - EX500-IE1/-IE5: M8, 3 pin PNP input block



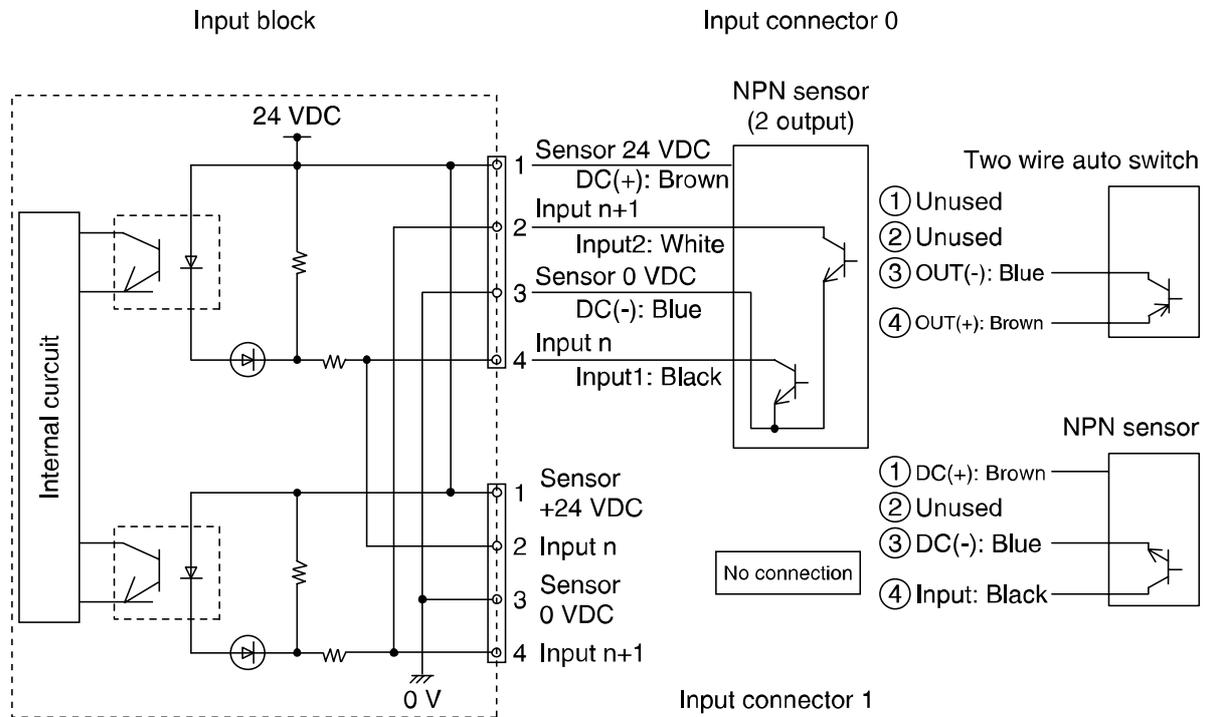
- EX500-IE2/-IE6: M8, 3 pin NPN input block



○EX500-IE3: M12, 4 pin PNP input block



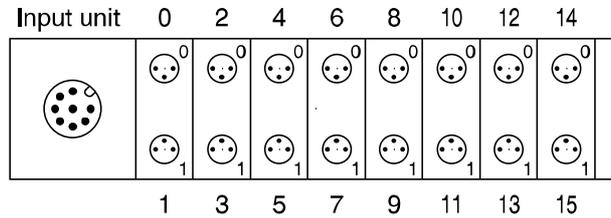
○EX500-IE4: M12, 4 pin NPN input block



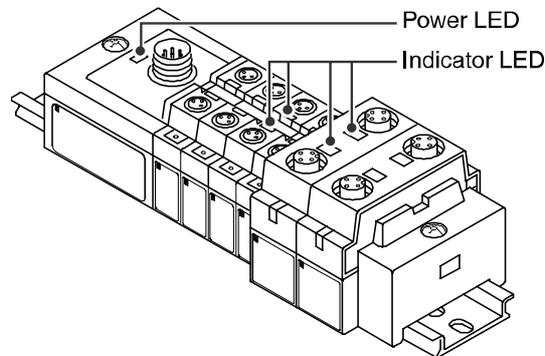
### Correspondence between input number and input block

Input block up to 8 can be connected (16 points).

Input numbers are 0 to 15 from Input unit side.



## Setting



| Display       | Content   |
|---------------|---|
| Power LED     | <p>Turns on: Power for input and control is supplied.</p> <p>Blinks: Under short circuit protection (abnormal status).<br/>As the short circuit protective function is operating, the power is not supplied.<br/>To cancel blinking, turn off and return the power to GW unit.</p> <p>Turns off: Power for input and control is not supplied.</p> |
| Indicator LED | <p>Turns on: Sensor signal input ON (logical "1")</p> <p>Turns off: Sensor signal input OFF (logical "0")</p>   |

# Specification

## ■ Specifications

### Specifications for Input unit

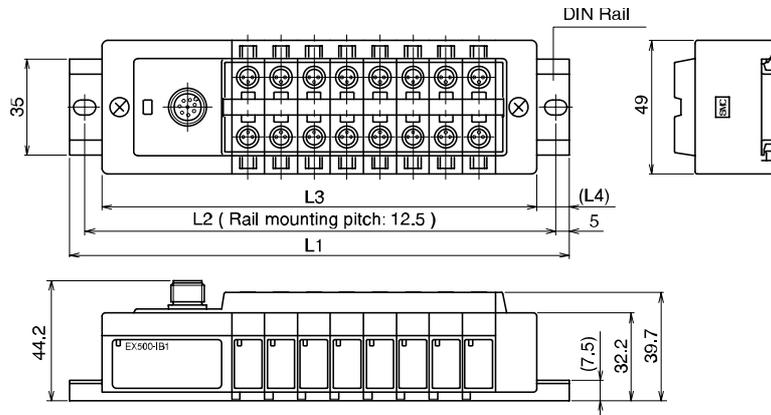
| Item                        | Specification  |
|-----------------------------|--|
| Connected block             | Current source type input block (PNP input block)<br>or<br>Current sink type input block (NPN input block)   |
| Connected block station     | Max. 8 blocks  |
| Supply voltage for block    | 24 VDC   |
| Supply current for block    | 0.5 A Max.   |
| Current consumption         | 100 mA or less (at rated voltage)  |
| Short circuit protection    | Operates at 1A Typ. (Cuts power supply)<br>Can be reset by returning the power after cutting the power supply to input and control section of GW unit. |
| Enclosure                   | IP65   |
| Operating temperature range | Operating: 5 to 45 °C Stored: -25 to 70 °C (with no freezing and condensation)   |
| Operating humidity range    | Operating, Stored: 35 to 85%RH (with no condensation)  |
| Withstand voltage           | 1000 VAC applied 1 minute  |
| Insulation resistance       | 2 MΩ or more (500 VDC Mega) between whole charging part and case   |
| Operating atmosphere        | No corrosive gas   |
| Pollution degree            | For use in Pollution Degree 3 Environment  |
| Standards                   | CE marking. UL (CSA)   |
| Weight                      | 100 g (Input block + End block)  |

### Specifications for input block

| Model                              | EX500-IE1  | EX500-IE2         | EX500-IE3                    | EX500-IE4         | EX500-IE5                   | EX500-IE6         |
|------------------------------------|--|-------------------|------------------------------|-------------------|-----------------------------|-------------------|
| Input type                         | PNP sensor input   | NPN sensor input  | PNP sensor input             | NPN sensor input  | PNP sensor input            | NPN sensor input  |
| Input points                       | 2 points   |                   |                              | 8 points          |                             |                   |
| Input device supply voltage        | 24 VDC   |                   |                              |                   |                             |                   |
| Input device supply current        | Max. 480 mA/Input unit manifold  |                   |                              |                   |                             |                   |
| Rated input current                | Approx. 5 mA   |                   |                              |                   |                             |                   |
| Display                            | Green LED (Lights when power is turned ON.)                                    |                   |                              |                   |                             |                   |
| Connector on the input device side | M8 connector (3 pins, plug)  |                   | M12 connector (4 pins, plug) |                   | M8 connector (3 pins, plug) |                   |
| Enclosure                          | IP65   |                   |                              |                   |                             |                   |
| Operating temperature range        | Operating: 5 to 45 °C Stored: -25 to 70 °C (with no freezing and condensation) |                   |                              |                   |                             |                   |
| Operating humidity range           | Operating, Stored: 35 to 85%RH (with no condensation)                          |                   |                              |                   |                             |                   |
| Withstand voltage                  | 1000 VAC applied 1 minute  |                   |                              |                   |                             |                   |
| Insulation resistance              | 2 MΩ or more (500 VDC Mega) between whole charging part and case               |                   |                              |                   |                             |                   |
| Operating atmosphere               | No corrosive gas   |                   |                              |                   |                             |                   |
| Pollution degree                   | For use in Pollution Degree 3 Environment                                      |                   |                              |                   |                             |                   |
| Standards                          | CE marking. UL (CSA)   |                   |                              |                   |                             |                   |
| Weight                             | 20 g   |                   | 40 g                         |                   | 55 g                        |                   |
| Accessory:<br>waterproof cap       | (for M8 connector socket)  | EX9-AWES (2 pcs.) |                              | -                 |                             | EX9-AWES (8 pcs.) |
|                                    | (for M12 connector socket)   | -                 |                              | EX9-AWTS (2 pcs.) |                             | -                 |

## ■ Dimensions

- When only input blocks for M8 connector are connected

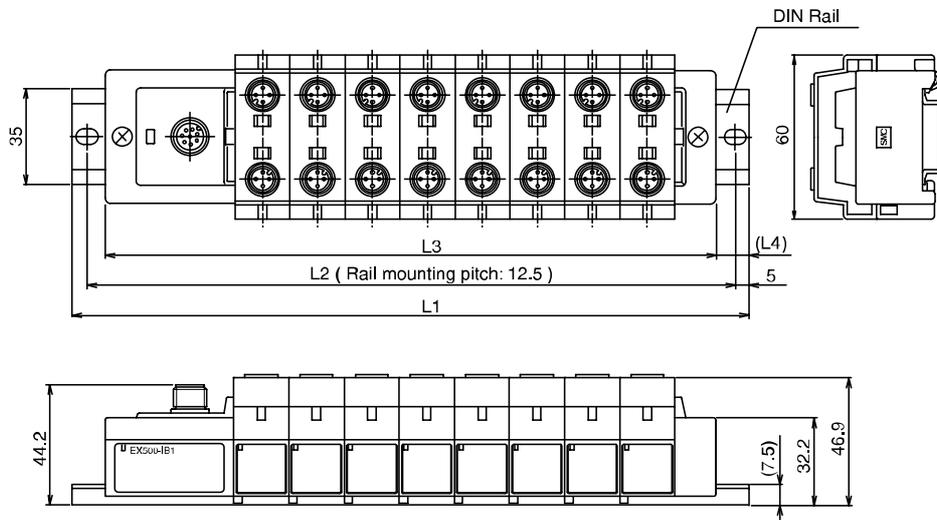


| Stations                 | 1    | 2     | 3     | 4     | 5     | 6     | 7     | 8     |
|--------------------------|------|-------|-------|-------|-------|-------|-------|-------|
| L1 [mm]: Rail length     | 98   | 110.5 | 123   | 135.5 | 148   | 160.5 | 173   | 185.5 |
| L2 [mm]: Mounting pitch  | 87.5 | 100   | 112.5 | 125   | 137.5 | 150   | 162.5 | 175   |
| L3 [mm]: Manifold length | 74   | 86    | 98    | 110   | 122   | 134   | 146   | 158   |
| L4 [mm]                  | 12   | 12    | 12.5  | 12.5  | 13    | 13    | 13.5  | 13.5  |

- When only input blocks of 8-point-integrated type are connected

| Stations                 | 1     | 2     |
|--------------------------|-------|-------|
| L1 [mm]: Rail length     | 135.5 | 185.5 |
| L2 [mm]: Mounting pitch  | 125   | 175   |
| L3 [mm]: Manifold length | 110   | 158   |
| L4 [mm]                  | 12.5  | 13.5  |

- When only input blocks for M12 connector are connected



| Stations                 | 1     | 2     | 3     | 4     | 5     | 6     | 7     | 8     |
|--------------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| L1 [mm]: Rail length     | 110.5 | 123   | 148   | 173   | 185.5 | 210.5 | 223   | 248   |
| L2 [mm]: Mounting pitch  | 100   | 112.5 | 137.5 | 162.5 | 175   | 200   | 212.5 | 237.5 |
| L3 [mm]: Manifold length | 82    | 102   | 122   | 142   | 162   | 182   | 202   | 222   |
| L4 [mm]                  | 12    | 12    | 12.5  | 12.5  | 13    | 13    | 13.5  | 13.5  |

# EX9 Series General Purpose Output Block

## Model indication and How to order

- Output block

EX9-O E T 1

- Output method

|   |                       |
|---|-----------------------|
| 1 | PNP (Negative common) |
| 2 | NPN (Positive common) |

- Power supply type

|   |   |
|---|---|
| T | Internal power supply type (for low-wattlage load)    |
| P | Integrated power supply type (for high-wattlage load) |

- Power block

EX9-PE1

# Summary of Product parts

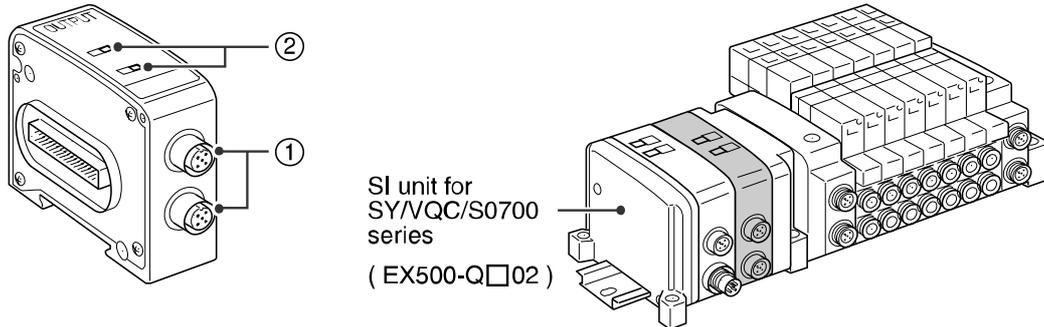
The EX9 series general purpose output block is the unit to operate solenoid valve, relay, etc. in combination with SY/SV/VQC/S0700 series valve and applicable SI unit.

There are two types ---- one type is for low wattage load (EX9-OET1 or EX9-OET2) that outputs signals by receiving power supply from SI unit, and the other type is for high wattage load (EX9-OEP1 or EX9-OEP2) that outputs signals by receiving power supply from outside. The type for high wattage load is used in combination with the power block (EX9-PE1) connected with external power supply. As the low-wattage-load type is powered from SI unit, the wattage of load is limited to 1.0 W <sup>\*1</sup>. For a load up to 12 W, use the power block and the high-wattage-load type.

For output block and power block specifications, refer to the manual. (EX##-OMH0005)

## 1. EX9-OET1/EX9-OET2/EX9-OEP1/EX9-OEP2

\*: When connecting it with the EX500 series

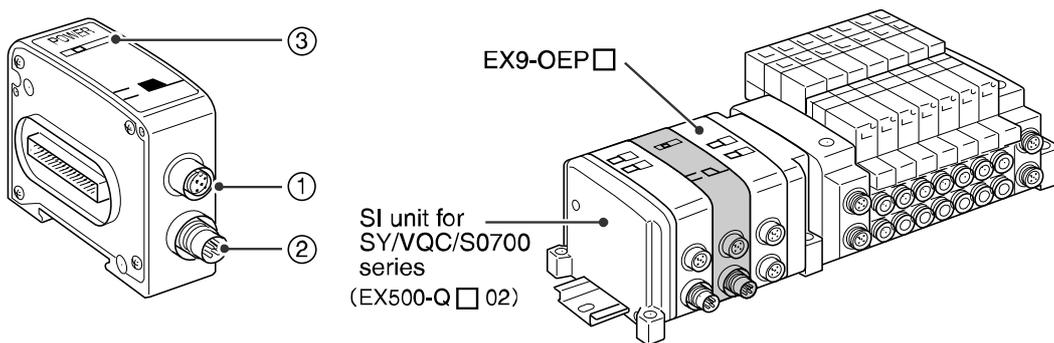


| No. | Description      | Function                                   |
|-----|------------------|--|
| 1   | Output connector | Connects with output device. <sup>*1</sup> |
| 2   | Indicator LED    | Indicates the output status. <sup>*2</sup> |

\*1: For wiring method, refer to subsection "Wiring" (page 47) of section "EX9 Series General Purpose Output Block" in this manual.

\*2: For display, refer to subsection "Setting" (page 49) of section "EX9 Series General Purpose Output Block" in this manual.

## 2. EX9-PE1



| No. | Description            | Function   |
|-----|------------------------|--|
| 1   | Power supply connector | Unused   |
| 2   | Power input connector  | Supplies power for output devices. <sup>*1</sup> |
| 3   | Power LED              | Indicates the power supply status. <sup>*2</sup> |

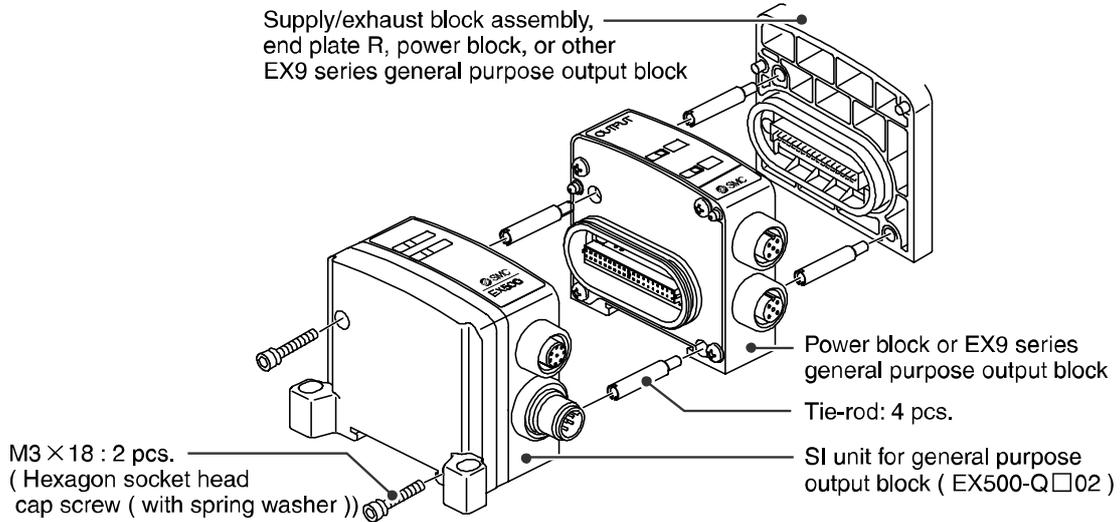
\*1: For wiring method, refer to subsection "Wiring" (page 47) of section "EX9 Series General Purpose Output Block" in this manual.

\*2: For display, refer to subsection "Setting" (page 49) in section "EX9 Series General Purpose Output Block" in this manual.

# Mounting and Installation

## ■ Installation

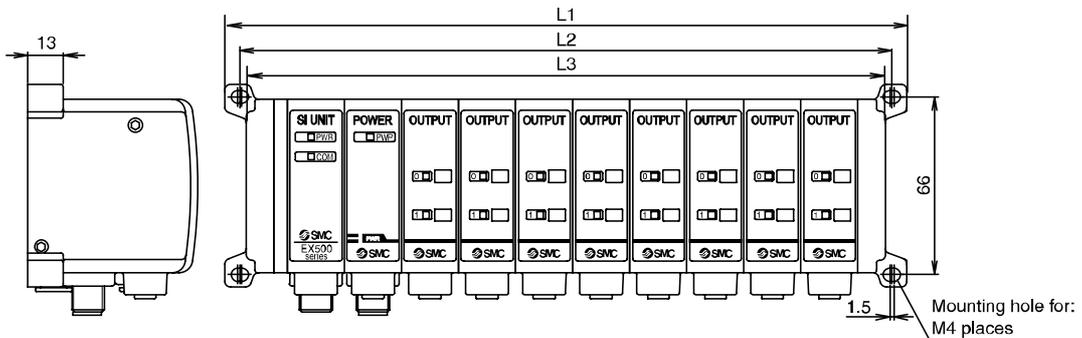
The mounting and removing methods of each SI unit are as shown below.



### NOTE

Holding with hand so that there will be no gap between units and tighten the bolts.  
Be sure to tighten each bolt by specified tightening torque. (Tightening torque: 0.6 Nm)

### •Dimensions when general purpose output block is connected



### L dimensions

| No. of output blocks / power blocks stations | 1  | 2   | 3   | 4   | 5   | 6   | 7   | 8   |
|--|----|-----|-----|-----|-----|-----|-----|-----|
| L1 [mm]                                      | 83 | 104 | 125 | 146 | 167 | 188 | 209 | 230 |
| L2 [mm]                                      | 72 | 93  | 114 | 135 | 156 | 177 | 198 | 219 |
| L3 [mm]                                      | 67 | 88  | 109 | 130 | 151 | 172 | 193 | 214 |

\*: The above dimensions show an example when one unit of power block (width: 21 mm) is combined.

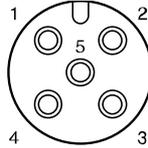
## ■Wiring

### ●Output wiring

Connect output devices to the output connectors.

### EX9-OET1/EX9-OET2/EX9-OEP1/EX9-OEP2 output connectors

M12, 5-pin, socket

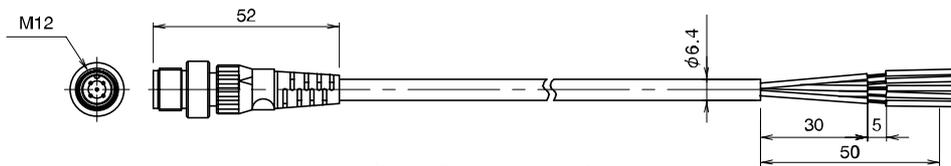


| Model | EX9-OET2/EX9-OEP2     |                       | EX9-OET1/EX9-OEP1     |                       |
|-------|-----------------------|-----------------------|-----------------------|-----------------------|
|       | NPN output            |                       | PNP output            |                       |
| No.   | Output connector No.0 | Output connector No.1 | Output connector No.0 | Output connector No.1 |
| 1     | Power supply (24 VDC) | Power supply (24 VDC) | N.C.                  | N.C.                  |
| 2     | Output (OUT1) *       | N.C.                  | Output (OUT1) *       | N.C.                  |
| 3     | N.C.                  | N.C.                  | Power supply (GND)    | Power supply (GND)    |
| 4     | Output (OUT0)         | Output (OUT1)         | Output (OUT0)         | Output (OUT1)         |
| 5     | N.C.                  | N.C.                  | N.C.                  | N.C.                  |

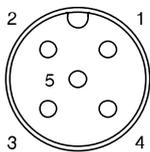
N.C.: Not connected

Two outputs are available with only output connector No. 0.

### Pin alignment and connection drawing of the Output Cable



With M12 plug connector  
EX9-AC□-7



Plug connector pin layout

| Pin No. | Cable color |
|---------|-------------|
| 1       | Brown       |
| 2       | White       |
| 3       | Blue        |
| 4       | Black       |
| 5       | Grey        |

### NOTE

Mount a waterproof cap to each unused connector. The proper use of waterproof cap can achieve IP65/67 Enclosure. (Tightening torque for M12: 0.1 Nm)

•Power supply wiring

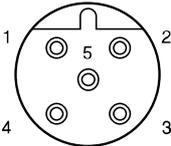
When combining EX9-OEP1 (or EX9-OEP2) and EX9-PE1 and using external power supply, connect the power supply to the power input connector of EX9-PE1.

When selecting power supply, refer to "Safety Instructions" (page 3) in this manual.

**EX9-PE1 power supply connector No.0**

M12, 5-pin, B-code (Reverse key), Socket

| No. | Description                              |
|-----|--|
| 1   | Power supply for output devices (24 VDC) |
| 2   | Power supply for output devices (0 V)    |
| 3   | [Power supply for sensor (24 VDC) ]      |
| 4   | [Power supply for sensor (0 V) ]         |
| 5   | Ground (FE)                              |

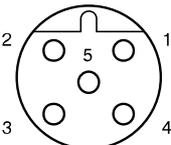


\*: Keep the waterproof cap mounted on power supply connector No.0 while using EX9-PE1. This connector is prepared supplementary and not used normally.

**EX9-PE1 power input connector No.1**

M12, 5-pin, B-code (Reverse key), plug

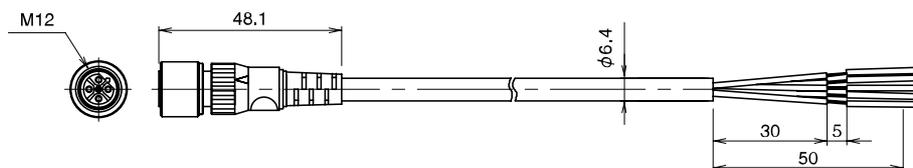
| No. | Description                              |
|-----|--|
| 1   | Power supply for output devices (24 VDC) |
| 2   | Power supply for output devices (0 V)    |
| 3   | [Power supply for sensor (24 VDC) ]      |
| 4   | [Power supply for sensor (0 V) ]         |
| 5   | Ground (FE)                              |



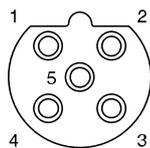
\*: Each signal of connector No.0 is connected to corresponding signal of connector No.1.

The pins whose applications are shown in brackets [ ], are prepared supplementary and not used normally.

**Pin alignment and connection drawing of the Power Supply Cable**



With M12 socket connector  
EX9-AC□-1

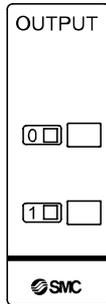


Socket connector pin layout B-code (Reverse key)

| Pin No. | Cable color: Signal name                |
|---------|---|
| 1       | Brown: Power supply for output (24 VDC) |
| 2       | White: Power supply for output (0 V)    |
| 3       | Blue: [Power supply to sensor (24 VDC)] |
| 4       | Black: [Power supply to sensor (0 V)]   |
| 5       | Grey: Ground (FE)                       |

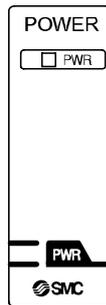
# Setting

## 1. EX9-OET1/EX9-OET2/EX9-OEP1/EX9-OEP2



| Display | Content  |
|---------|--|
| 0       | Turns on: Output (OUT 0) is ON.<br>Turns off: Output (OUT 0) is OFF. |
| 1       | Turns on: Output (OUT 1) is ON.<br>Turns off: Output (OUT 1) is OFF. |

## 2. EX9-PE1



| Display | Content   |
|---------|---|
| PWR     | Turns on: Power is supplied from external power supply.<br>Turns off: Power is not supplied from external power supply. |

# Specification

## ■ Specifications

### 1. EX9-OET1/EX9-OET2/EX9-OEP1/EX9-OEP2

| Item                 | Specification                    |                       |   |                       |
|----------------------|----------------------------------|-----------------------|---|-----------------------|
| Model No.            | EX9-OET1                         | EX9-OET2              | EX9-OEP1                                  | EX9-OEP2              |
| No. of output points | 2 points/unit                    |                       |   |                       |
| Output type          | PNP (Negative common)            | NPN (Positive common) | PNP (Negative common)                     | NPN (Positive common) |
| Insulation method    | Optical isolation (with SI unit) |                       | Optical isolation (with this unit) (Note) |                       |

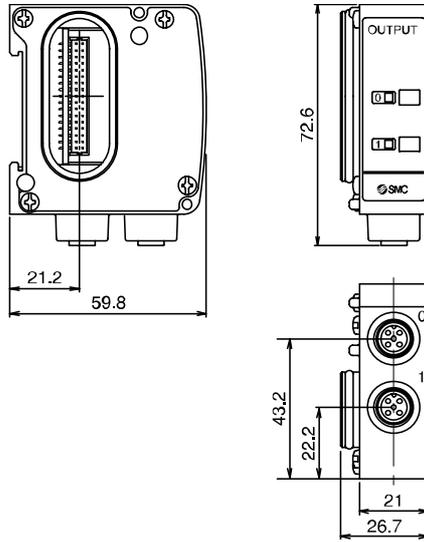
\*: To be used in combination with EX9-PE1.

### 2. EX9-PE1

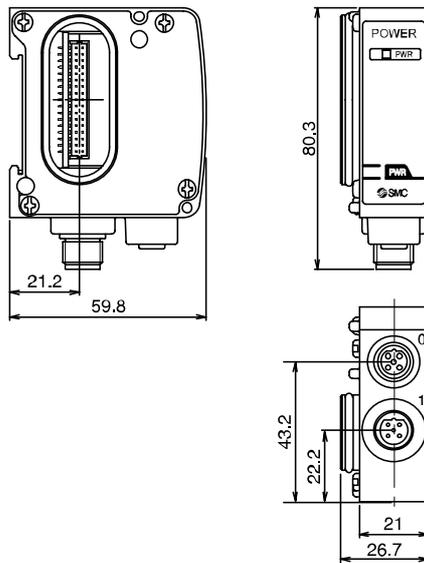
| Item           | Specification  |
|----------------|----------------|
| Rated voltage  | 24 VDC+10%/-5% |
| Supply current | 3 A Max.       |

## ■ Dimensions

### 1. EX9-OET1/EX9-OET2/EX9-OEP1/EX9-OEP2



### 2. EX9-PE1

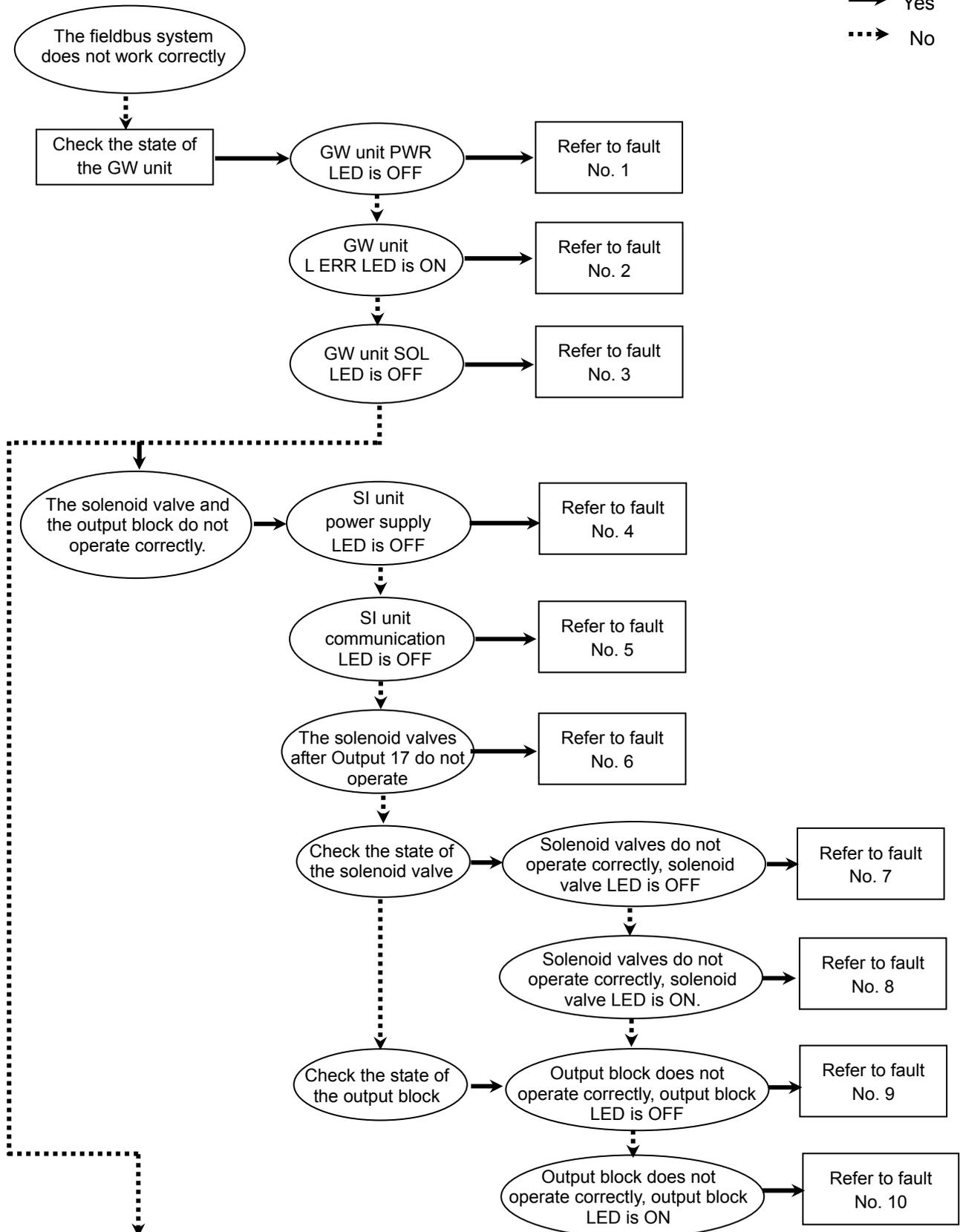


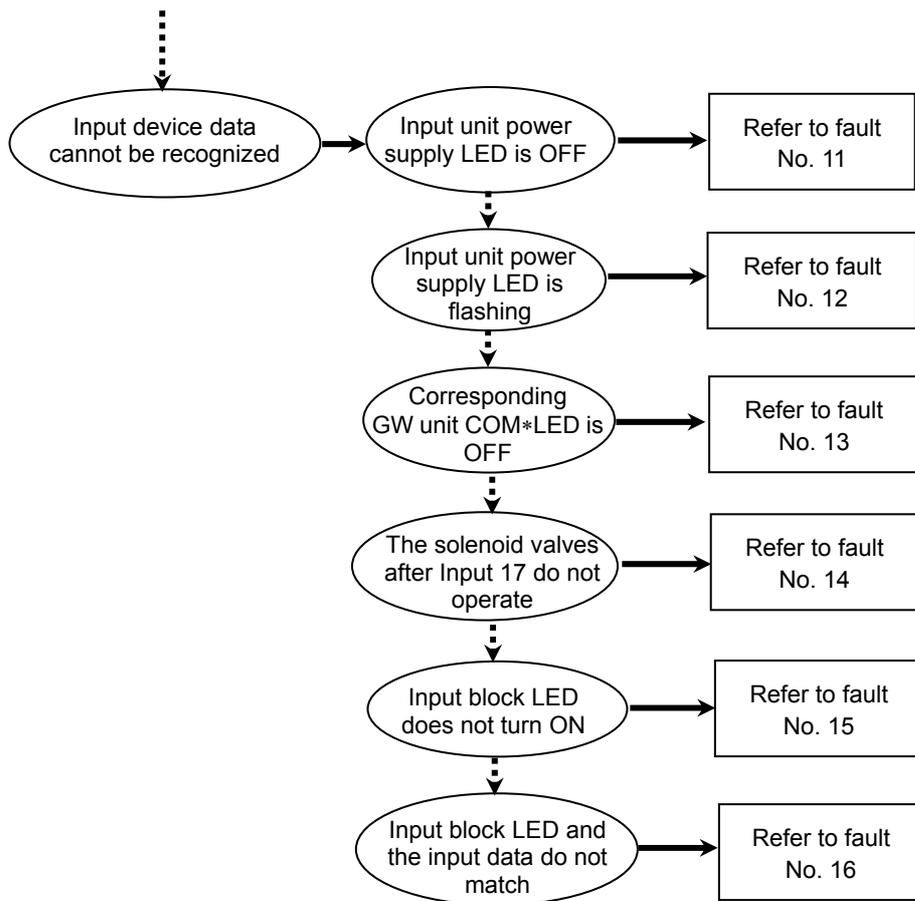
# Troubleshooting

## Troubleshooting flow chart

When any fieldbus failure occurs, perform the following troubleshooting procedure:-

→ Yes  
 ...→ No





○Cross-reference for troubleshooting

Fault No. 1

| Problem                | Possible cause   | Investigation method   | Countermeasures   |
|------------------------|--|--|---|
| GW unit PWR LED is OFF | Defective wiring of the power supply for input and control | Check the power supply cable connections and check for broken wires. | Tighten the power supply cable connection. (If the cable has a broken wire, replace the cable). |
|                        |  |  | Rectify the wiring of the power supply cable.   |
|                        | Incorrect power supply for input and control               | Check the supply voltage for input and control.                      | Supply 24 VDC +/-10% to the power supply for the GW unit control.                               |

Fault No. 2

| Problem                 | Possible cause                    | Investigation method  | Countermeasures   |
|-------------------------|-----------------------------------|---|---|
| GW unit L ERR LED is ON | CC-Link communication is abnormal | Check the communication cable connections and check for broken wires.   | Tighten the communication cable connection. (If the cable has a broken wire, replace the cable).  |
|                         |                                   | Check that the communication wiring length is within the specified operating range.<br>Check that the terminating resistors are mounted correctly at both ends of the trunk line.<br>Check that the cable used is the recommended cable for CC-Link.<br>Check the communication cable wiring and the pin numbers. | Wire the communication cable according to the CC-Link wiring specifications.  |
|                         |                                   | Check the address setting.<br>Check the transmission speed.<br>Check the settings of the PLC.   | Set the address within the range 1 to 62.<br>Rectify the transmission speed.<br>Check the operation manual for the PLC. (Station type is remote device, 3 stations occupied). |
|                         |                                   | Check that there is no high voltage cable or equipment that generates noise around the communication cable.   | Separate the communication cable away from noise sources.   |

Fault No. 3

| Problem                | Possible cause   | Investigation method   | Countermeasures  |
|------------------------|--|--|--|
| GW unit SOL LED is OFF | Defective wiring of the power supply for solenoid valves | Check the power supply cable connections and check for broken wires. | Tighten the power supply cable connection. (If the cable has a broken wire, replace the cable).<br>Rectify the wiring of the power supply cable. |
|                        | Incorrect power supply for solenoid valves               | Check the supply voltage for solenoid valves.                        | Supply 24 VDC +10%/-5% to the power supply for solenoid valves.  |

Fault No. 4

| Problem                         | Possible cause   | Investigation method   | Countermeasures   |
|---------------------------------|--|--|---|
| SI unit power supply LED is OFF | Defective wiring of the power supply for input and control | Check the branch cable connections and check for broken wires. | Tighten the branch cable connection. (If the cable has a broken wire, replace the cable). |

Fault No. 5

| Problem                          | Possible cause                               | Investigation method  | Countermeasures  |
|----------------------------------|--|---|--|
| SI unit communication LED is OFF | Communication failure of the EX500 local bus | Check the branch cable connections and check for broken wires.  | Tighten the branch cable connection. (If the cable has a broken wire, replace the cable).  |
|                                  |  | Check the wiring length of the local bus cable and check that the recommended cable is used.            | Review the wiring to make the wire length between the GW unit and SI unit 5 m maximum. Make the wire length between the SI unit and input unit 5 m maximum.<br>Recommended SMC cable: EX500-AC***-S*P* |
|                                  |  | Check that there is no high voltage cable or equipment that generates noise around the local bus cable. | Separate the local bus cable away from noise sources.  |

Fault No. 6

| Problem  | Possible cause  | Investigation method                      | Countermeasures                      |
|--|---|---|--------------------------------------|
| The solenoid valves after Output 17 do not operate | The total number of output devices (solenoid valves and output blocks) for one port of the GW unit should be 16 maximum | Check the total number of output devices. | Remove the excessive output devices. |

Fault No. 7

| Problem   | Possible cause   | Investigation method  | Countermeasures  |
|---|--|---|--|
| Solenoid valves do not operate correctly, solenoid valve LED is OFF | Defective connection between the SI unit and solenoid valve manifold     | Check that the screws which connect the SI unit and the solenoid valve are not loose.                   | Tighten the screws while holding the SI unit and the solenoid valve manifold so that there is no gap between them. Tighten the screws to the specified torque. |
|   | Polarity of the solenoid valve and the SI unit output are not compatible | Check that the solenoid valve polarity specification and output polarity of the SI unit are compatible. | Use a solenoid valve polarity compatible with the output polarity of the SI unit.  |
|   | Solenoid valve failure   | Check that the solenoid valve operates correctly.   | Check the solenoid valve operation manual troubleshooting section.   |

Fault No. 8

| Problem  | Possible cause         | Investigation method                              | Countermeasures  |
|--|------------------------|---|--|
| Solenoid valves do not operate correctly, solenoid valve LED is ON | Solenoid valve failure | Check that the solenoid valve operates correctly. | Check the solenoid valve operation manual troubleshooting section. |

Fault No. 9

| Problem  | Possible cause  | Investigation method  | Countermeasures  |
|--|---|---|--|
| Output block does not operate correctly, output block LED is OFF | Defective connection between the SI unit and output block           | Check that the screws which connect the SI unit and output block are not loose.   | Tighten the screws while holding the SI unit and the output block so that there is no gap between them. Tighten the screws to the specified torque.          |
|  | Polarity of the output block and SI unit output are not compatible  | Check that the output block polarity specification and output polarity of the SI unit are compatible.<br><ul style="list-style-type: none"> <li>•EX500-Q002 (NPN output)<br/>EX9-OET2/-OEP2</li> <li>•EX500-Q102 (PNP output)<br/>EX9-OET1/-OEP1</li> </ul> | Use an output block polarity compatible with the output polarity of the SI unit.   |
|  | Defective connection of the power block (when using EX9-OEP1/-OEP2) | Check if a power block is used, and check that the position of the power block is correct.  | Install the power block on the SI unit side of the output block (EX9-OEP1/-OEP2). Refer to the operation manual of EX9 series general purpose output block). |
|  | Failure of power block or output block                              | Check that the power block and output block are operating correctly.  | Replace the power block or output block and check the operation.   |

Fault No. 10

| Problem   | Possible cause  | Investigation method  | Countermeasures  |
|---|---|---|--|
| Output block does not operate correctly, output block LED is ON | Defective connection between the output block and load device | Check the connection and wiring (pin layout) between the load device and the output block.<br>Check for broken wires. | Tighten the cable connection. (If the cable has a broken wire, replace the cable).<br>Rectify the wiring of the load device cable. |
|   | Output block failure  | Check that the output block is operating correctly.   | Replace the output block and check the operation.  |

Fault No. 11

| Problem                            | Possible cause   | Investigation method   | Countermeasures   |
|------------------------------------|--|--|---|
| Input unit power supply LED is OFF | Defective wiring of the power supply for input and control | Check the branch cable connections and check for broken wires. | Tighten the branch cable connection. (If the cable has a broken wire, replace the cable). |

Fault No. 12

| Problem                                 | Possible cause                                       | Investigation method   | Countermeasures  |
|---|--|--|--|
| Input unit power supply LED is flashing | Over current power supply for input and control      | Check the total current consumption of the input devices used.           | Ensure that the total current consumption is within the specified range of the input unit.<br>Resolve the short-circuit or over current. |
|   |  | Check the input devices used, and check the wiring to the input devices. | Refer to the input device operation manual troubleshooting section, or contact the input device manufacturer.                            |
|   | Power supply short-circuit of the input devices used | Check that the input device is operating correctly.                      |  |

Fault No. 13

| Problem                              | Possible cause                               | Investigation method  | Countermeasures  |
|--------------------------------------|--|---|--|
| Corresponding GW unit COM*LED is OFF | Communication failure of the EX500 local bus | Check the branch cable connections and check for broken wires.  | Tighten the branch cable connection. (If the cable has a broken wire, replace the cable).  |
|                                      |  | Check the wiring length of the local bus cable and that the recommended cable is used.                  | Review the wiring to make the wire length between the GW unit and SI unit 5 m maximum. Make the wire length between the SI unit and input unit 5 m maximum.<br>Recommended SMC cable: EX500-AC***-S*P* |
|                                      |  | Check that the input unit used is correct.  | Use the correct type of input unit.  |
|                                      |  | Check that there is no high voltage cable or equipment that generates noise around the local bus cable. | Separate the local bus cable away from noise sources.  |

Fault No. 14

| Problem   | Possible cause   | Investigation method                    | Countermeasures                    |
|---|--|---|------------------------------------|
| The solenoid valves after Input 17 do not operate | The total number of inputs for one port of the GW unit should be 16 maximum. | Check the total number of input blocks. | Remove the excessive input blocks. |

Fault No. 15

| Problem                          | Possible cause   | Investigation method  | Countermeasures  |
|----------------------------------|--|---|--|
| Input block LED does not turn ON | Defective connection between the input unit and input block.     | Check that the screws which connect the input unit and input block are not loose.     | Tighten the screws while holding the input unit and the input block so that there is no gap between them. Tighten the screws to the specified tightening torque. |
|                                  | Polarity of the input block and input device are not compatible. | Check that the polarity of the input block and the input device are compatible.       | Use an input device polarity compatible with the polarity of the input block.  |
|                                  | Defective connection between the input block and input device.   | Check the input device connection and wiring (pin layout) and check for broken wires. | Tighten the cable connection. (If the cable has a broken wire, replace the cable).   |
|                                  |  |   | Rectify the wiring of the input device cable.  |
| Input block failure              | Check that the input block is operating correctly.               | Replace the input block and check the operation.                                      |  |

Fault No. 16

| Problem   | Possible cause   | Investigation method  | Countermeasures  |
|---|--|---|--|
| Input block LED and the input data do not match | Defective connection between the input unit and input block. | Check that the screws which connect the input unit and input block are not loose.                       | Tighten the screws while holding the input unit and the input block so that there is no gap between them. Tighten the screws to the specified tightening torque.                                       |
|   | Communication failure of the EX500 local bus                 | Check the wiring length of the local bus cable and that the recommended cable is used.                  | Review the wiring to make the wire length between the GW unit and SI unit 5 m maximum. Make the wire length between the SI unit and input unit 5 m maximum.<br>Recommended SMC cable: EX500-AC***-S*P* |
|   |  | Check that there is no high voltage cable or equipment that generates noise around the local bus cable. | Separate the local bus cable away from noise sources.  |
|   | Failure of the input unit or input block                     | Check that the input unit and input block are operating correctly.                                      | Replace the input unit or input block and check the operation.   |

## Option

1. Communication cable for CC-Link For details, refer to subsection "Wiring" (page 10) in section "EX500 GW unit" in this manual.

How to order: PCA-1567720

• Cable specification

|         |                             |
|---------|-----------------------------|
| 1567720 | M12 Socket connector: 5 [m] |
| 1567717 | M12 Plug connector: 5 [m]   |

2. Fieldwireable connector for CC-Link For details, refer to subsection "Wiring" (page 10) in section "EX500 GW unit" in this manual.

How to order: PCA-1557620

• Connector specification

|         |                      |
|---------|----------------------|
| 1557620 | M12 Socket connector |
| 1557617 | M12 Plug connector   |

3. Branch cable with M12 connector For details, refer to subsection "Wiring" (page 10) in section "EX500 GW unit" in this manual.

How to order: EX500-AC030-SSPS

• Cable length (L)

|     |         |
|-----|---------|
| 003 | 0.3 [m] |
| 005 | 0.5 [m] |
| 010 | 1 [m]   |
| 030 | 3 [m]   |
| 050 | 5 [m]   |

• Connector specification

|      |  |
|------|--|
| SSPS | Socket side: Straight, Plug side: Straight |
| SAPA | Socket side: Angle, Plug side: Angle       |

4. Power supply connector cable For details, refer to subsection "Wiring" (page 10) of section "EX500 GW unit" in this manual.

How to order: EX500-AP050-S

• Cable length (L)

|     |       |
|-----|-------|
| 010 | 1 [m] |
| 050 | 5 [m] |

• Connector specification

|   |          |
|---|----------|
| S | Straight |
| A | Angle    |

5. Output cable For details, refer to subsection "Wiring" (page 47) of section "EX9 series General Purpose Output Block " in this manual.

How to order: EX9-AP010-7

• Cable length(L)

|     |      |
|-----|------|
| 010 | 1[m] |
| 030 | 3[m] |

6. Power supply connector cable For details, refer to subsection "Wiring" (page 47) of section "EX9 series General Purpose Output Block " in this manual.

How to order: EX9-AC[010]- 1

| Cable length (L) |       |
|------------------|-------|
| 010              | 1 [m] |
| 030              | 3 [m] |
| 050              | 5 [m] |

7. Input block connector junction cable For details, refer to subsection "Wiring" (page 36) of section "Input Unit Manifold" in this manual.

How to order: PCA-1557769

| Cable specification |                            |
|---------------------|----------------------------|
| 1557769             | M12 4 pin connector, 3 [m] |
| 1557772             | M8 3 pin connector, 3 [m]  |

8. Fieldwireable connector for input block For details, refer to subsection "Wiring" (page 36) in section "Input Unit Manifold" in this manual.

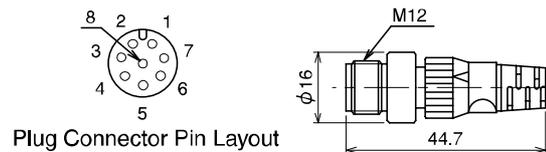
How to order: PCA-1557730

| Connector specification |   |
|-------------------------|---|
| 1557730                 | M8, 3 pin Plug connector (AGW26 to 22)  |
| 1557743                 | M12, 4 pin Plug connector (AGW26 to 22) |
| 1557756                 | M12, 4 pin Plug connector (AGW22 to 18) |

9. Terminal Plug

Connected to C1 (or 0) of SI unit when Input unit manifold is unused. (If this terminal plug is not used, COM LED of GW unit does not light on.)

How to order: EX500-AC000-S



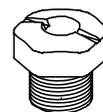
10. Waterproof cap

Mounted on unused ports of GW unit, input block, power block and output block.

The proper use of this waterproof cap can achieve IP65/67 Enclosure. (The waterproof caps are delivered together with each as accessories.)

How to order: EX9-AW□

| Connector specification |                                   |
|-------------------------|-----------------------------------|
| ES                      | M8 connector ( socket ) /10 pcs.  |
| TS                      | M12 connector ( socket ) /10 pcs. |



**NOTE**

Tighten the waterproof cap by the specified tightening torque. (0.05 Nm for M8, 0.1 Nm for M12)

Revision history

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Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.  
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